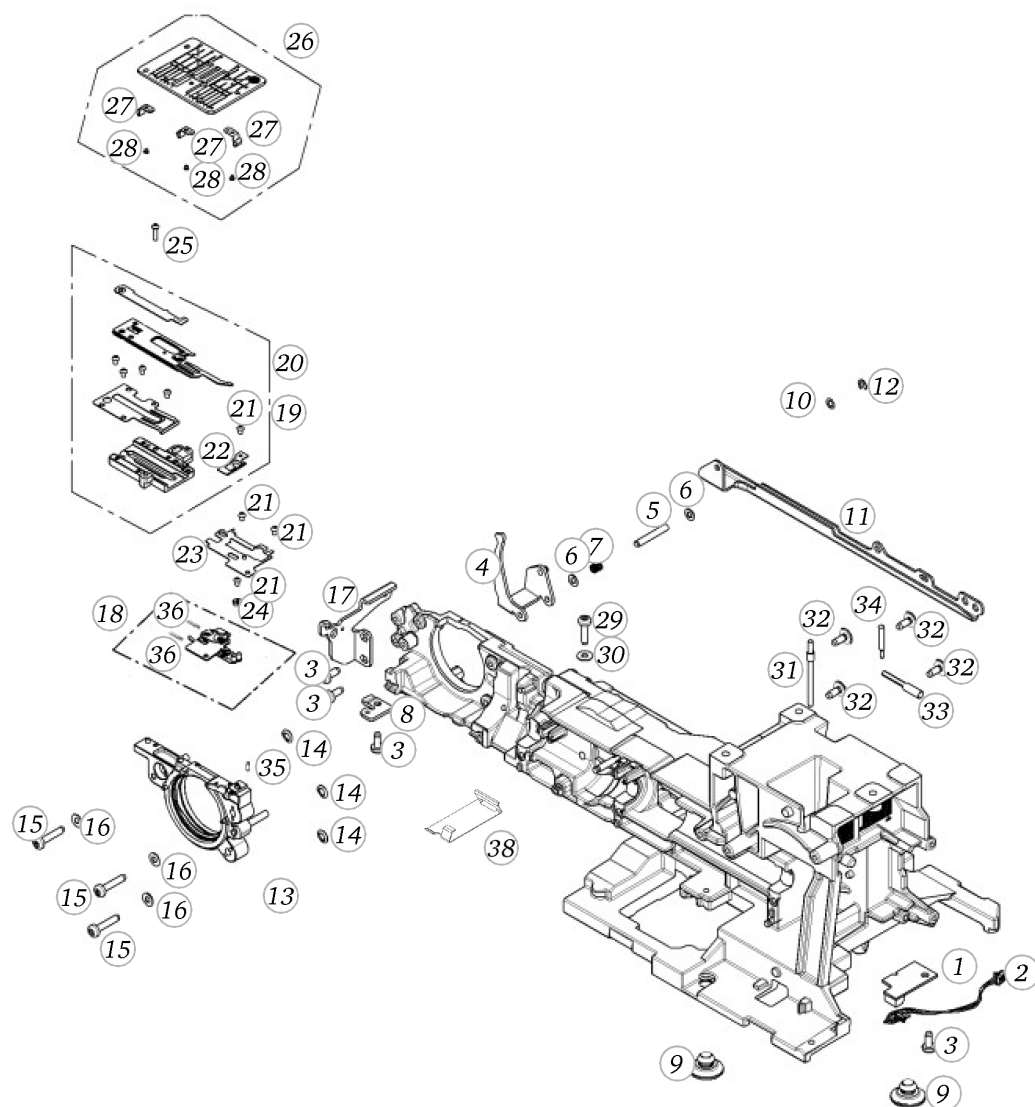




Spare Parts

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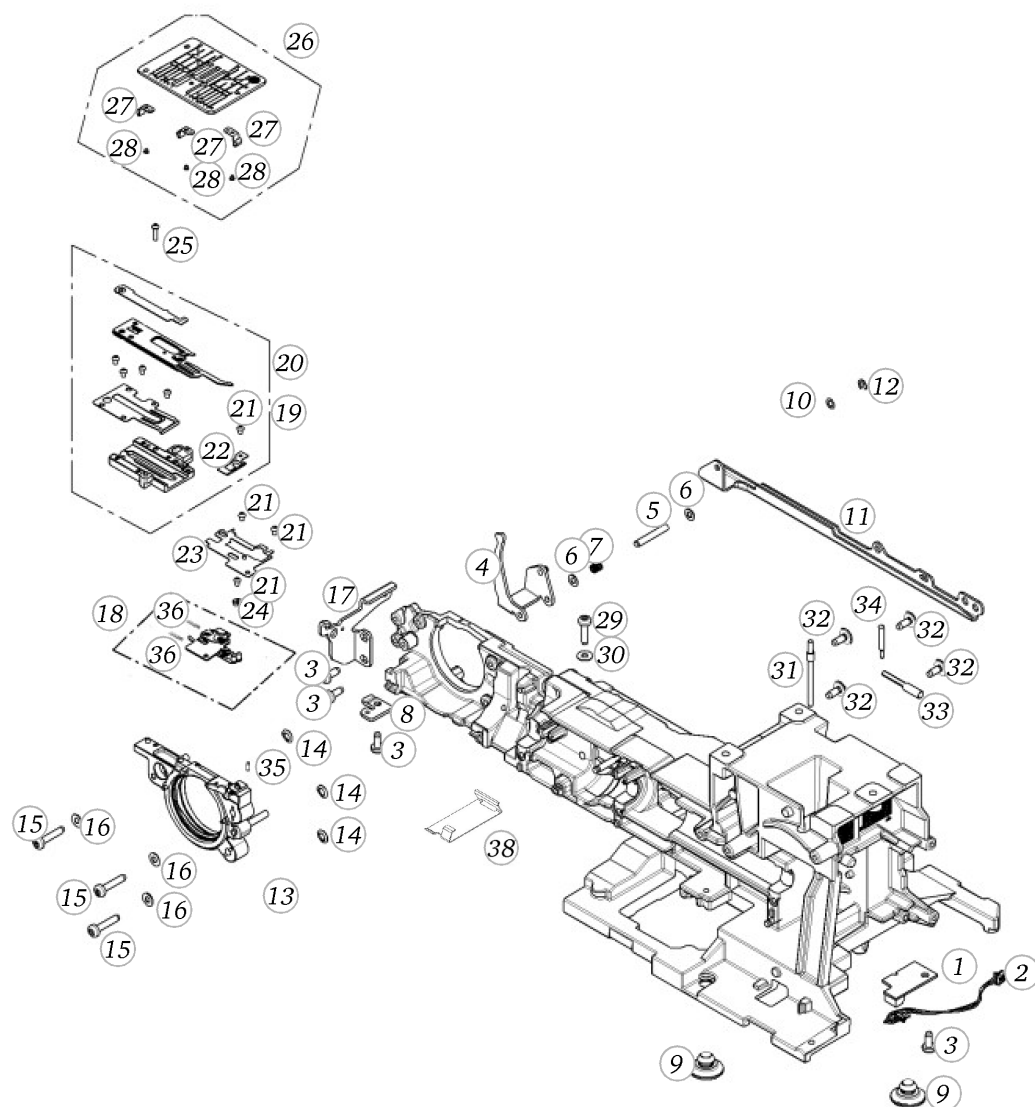
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Chassis

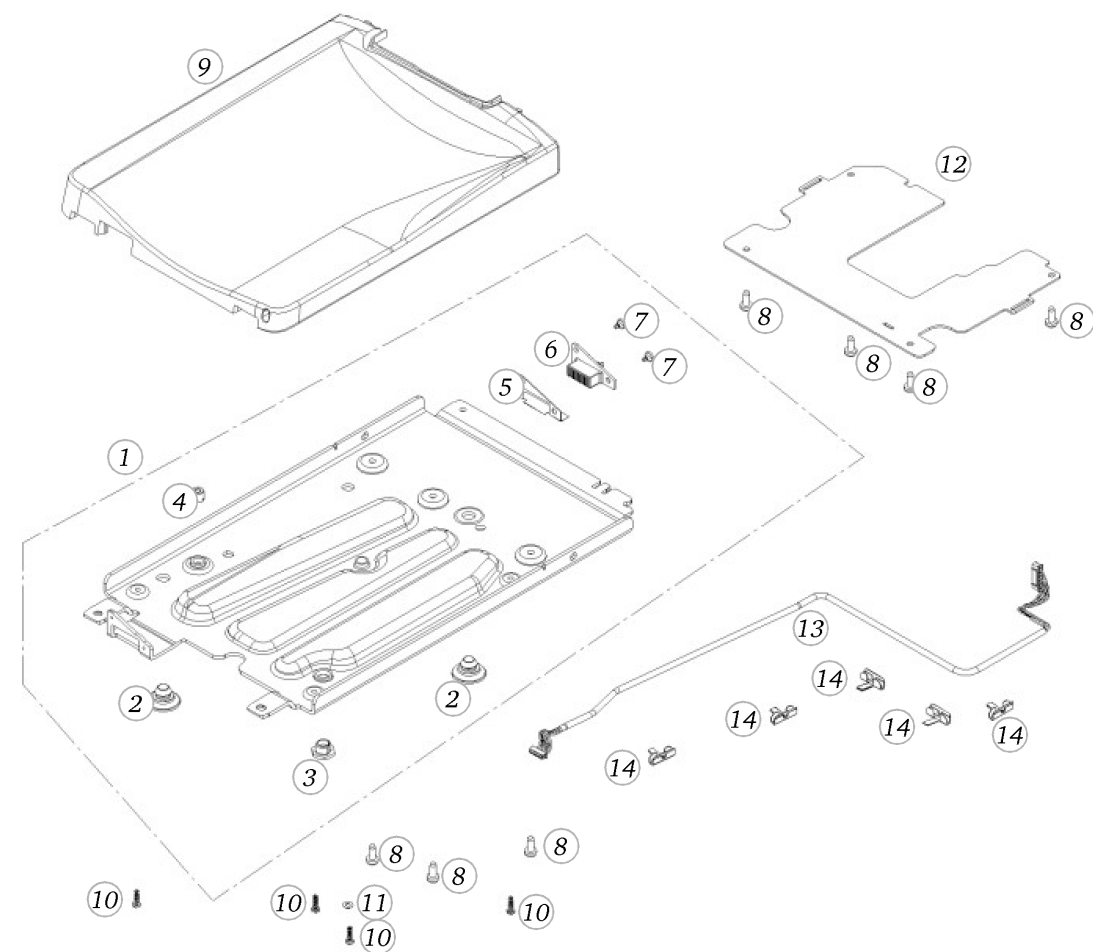
Pos	Item number	Description
4	0331337000	PCBA-DETECTION
1	0331337100	PCBA Detection
2	0230537022	CABLE CPL
3	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
4	0333737000	Lever Cpl
5	0082255024	Parallel Pin Hardened 4h6x28 DIN 6325 - BN858 Art- No. 1306545
6	0312675009	Shim
7	0337555000	Spring
8	0337565000	0337565_00
9	0317485000	Rubber Foot
10	0078955012	Synthetic Washer 4,3 x 7 x 0,3
11	0334305100	Connecting Link
12	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art- No.1284649
43	0334917200	Hook-Guideway-Cpl.
13	0343937005	Sparepart-set Hook Guideway with calotte disc
14	0311825000	Calotte Disc
15	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
16	22955113++	Flat Washer M4 ISO 7089 - BN14683 Art-No. 1729268
47	0331125200	Support
17	0331125300	Support
48	0335757300	Base Plate Cpl with thread brake
18	0334417100	Thread Guide Cpl
49	0335917300	STITCH PLATE CARRIER PREASSEMBLED
19	1040987100	Stitch Plate Carrier Preasm
20	1053097000	Spare-set Stitch Plate Carrier Preasm. Feed Dog 9mm
20	1053097100	Spare Parts-Set Stitch Plate Carrier preasm. feed dog 9mm
21	0032465070	Socket Button Head Screws M2.5x 3 ISO 7380-1 - BN6404 Art-No. 3645746

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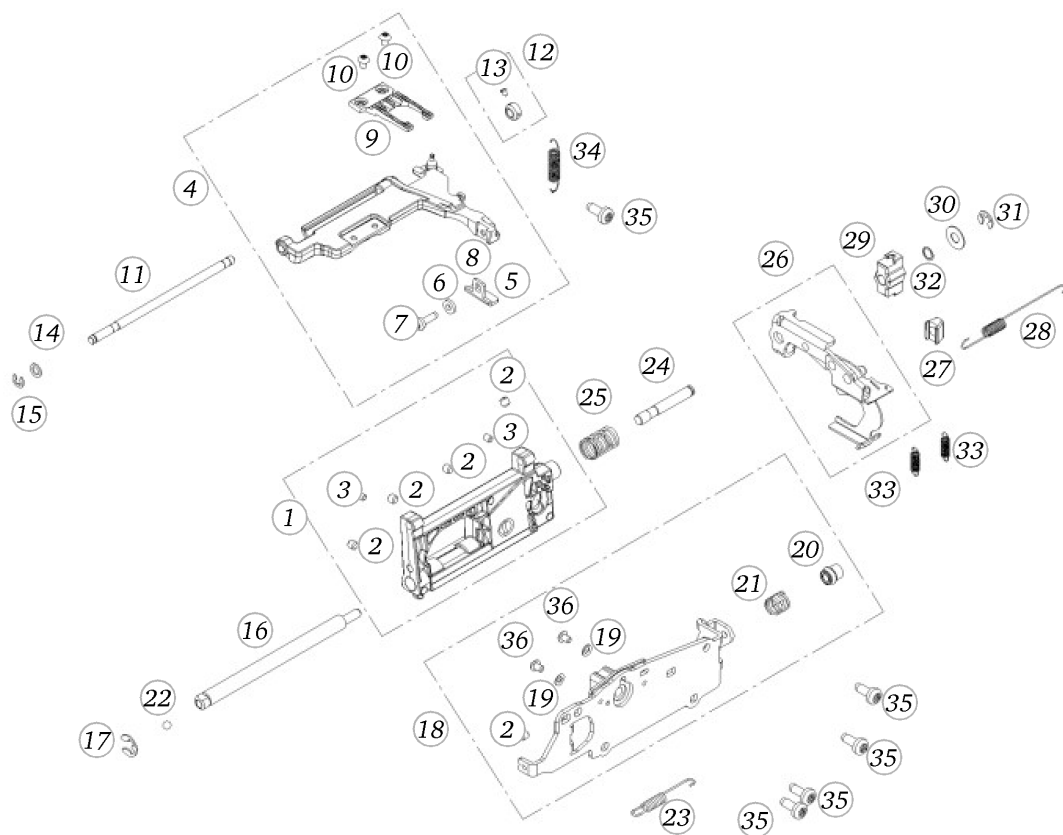
Chassis

Pos	Item number	Description
22	0334285100	Blade
23	0334415100	Thread Guide Plate
23	0334417100	Thread Guide Cpl
24	22500603++	Hex Nuts M2,5 DIN 934 - BN108 Art-No. 1087851
25	0032465076	Socket Button Head Screws M2.5x 10 ISO 7380-1 - BN6404 Art-No. 3271447
26	0340197000	stitch plate cpl. standard 9 mm (is replaced by Var.07)
27	0078755200	Clip
27	0078755300	Clip
28	20500223++	Slotted Machine Screw M2x1.8 nickel-plated
29	0077525045	Head Cap Screw Torx M4x16 ISO 14580 - BN4850 Art-No. 1146017
30	22953723++	Washer d4.1xD10xs0.5
31	0338167000	Guide Bush Cpl
32	0078885043	Button Head Screw Torx Dt M4x10
33	0337695000	Eccentric Pin
34	0367485000	Blocking Bolt
34	1047185000	Blocking Bolt
35	0330915000	Adjusting Pin
36	0335785000	Spring
38	1040695000	Sheet Ufu Cable Protection



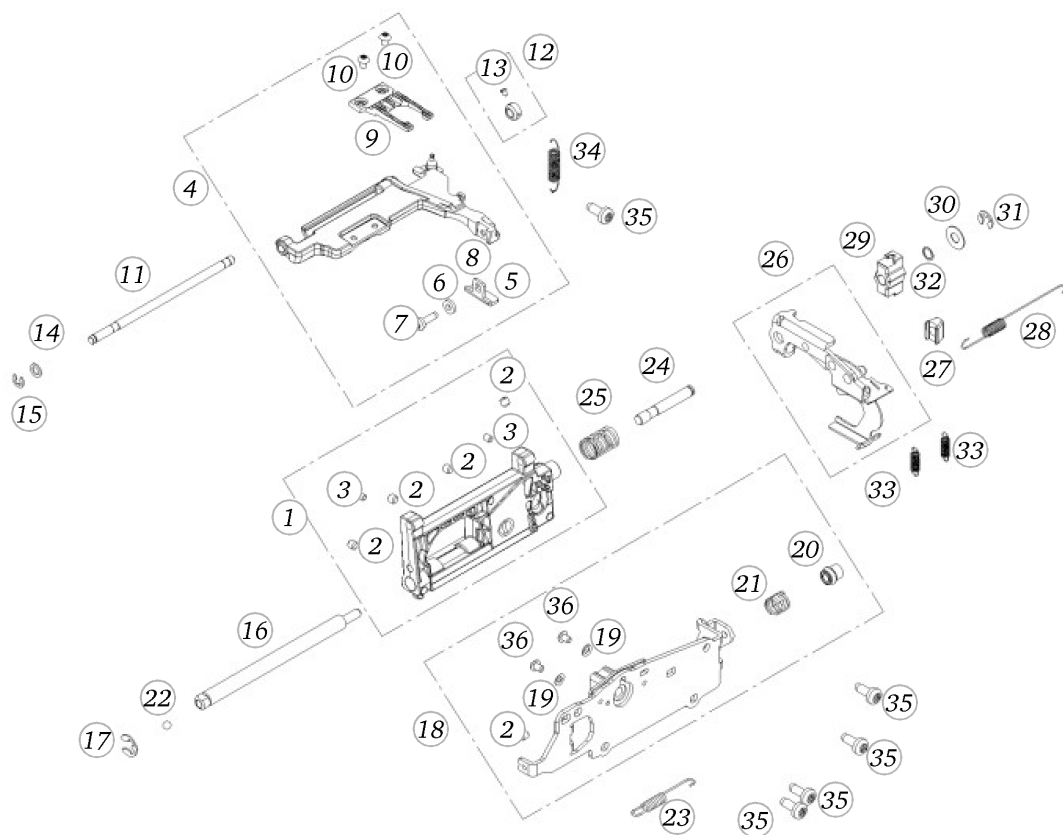
Base Plate

Pos	Item number	Description
1	0330887001	Grundplatte Kpl
2	0317485000	Rubber Foot
3	0003597000	Adjusting Nut Cpl
4	0331115000	0331115_00
5	0325365100	Isulation Foil
6	0319067100	PCBA EMB- Interface
7	0329465000	Collar Screw
8	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
9	0330965101	Baseplate Cover with EMB connection
10	0329895012	Delta Pt Pan Head Screw With Torx 3x10
11	22951923++	Flat Washer d3.2/D 7xs0.5
12	0330895000	Cover Sheet
13	0230447004	Cable Cpl
13	0230447104	Cable Cpl
14	0323417000	Clip Cpl



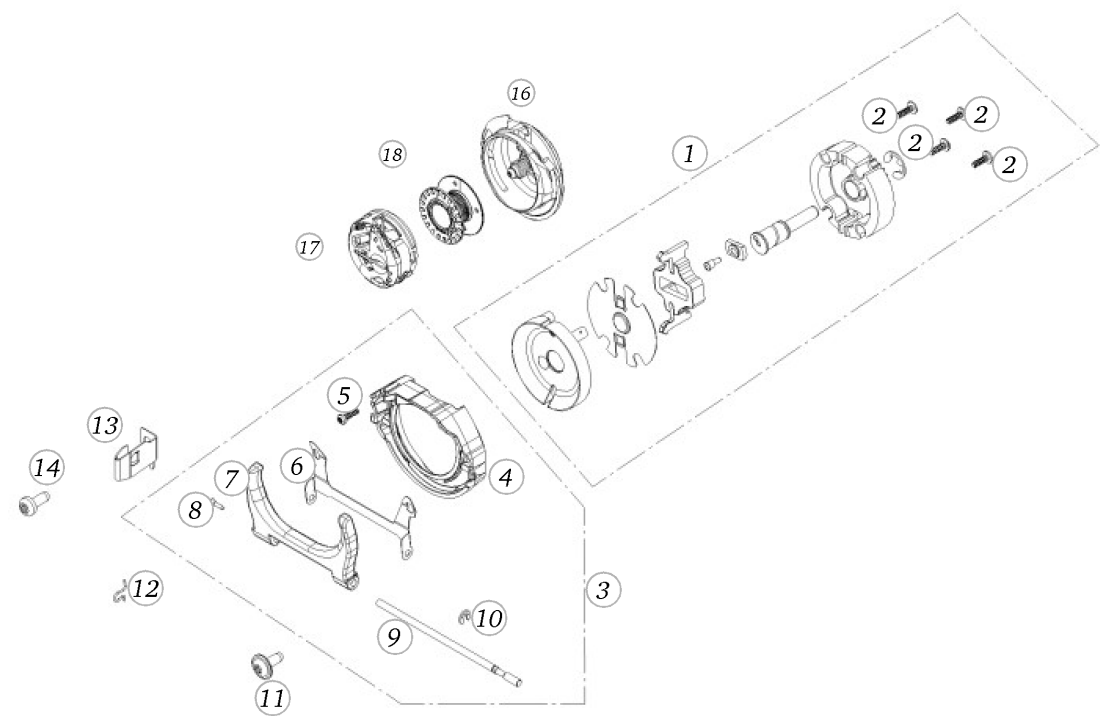
Feed dog unit

Pos	Item number	Description
1	0335217000	FEED DOG FORK CPL
2	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
3	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
4	0336557000	FEED DOG SUPPORT ASS
5	0335635000	Adjusting Plate
6	22952113++	Washer 3.2/7x1.5 black finished
7	0078865035	Socket Pan Head Thread Forming Screws M3x10 DIN7500 - BN13916 Art-No. 2027550
8	25524003++	Compression Spring De= 3,2 L0=7 d=0,45
9	0335315000	Feed Dog 9mm machined
9	0335315100	Feed Dog 9mm machined
10	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404
11	0313925001	SLIDE AXLE
12	0049695100	ECCENTRIC SHAFT
13	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
14	0333587000	Supportsheet Cpl.
14	0333587200	Supportsheet Cpl.
15	23225753++	Curved Spring Washers M3 DIN 137 A - BN795 Art-No. 1280317
16	0317305000	Bearing
17	0322965000	Spring
18	0011695002	Steel Ball G40 D4 DIN5401 - BN869 Art-No. 1316281
19	0335395000	SPRING
19	0335395100	Spring
20	0317295001	Thrust Reverser Bolt
21	0338205000	Spring
22	0334787000	Trust Reverser Preasm
22	0334787100	trust reverser cpl
23	0320395000	Sliding Block
24	0314915100	tension spring



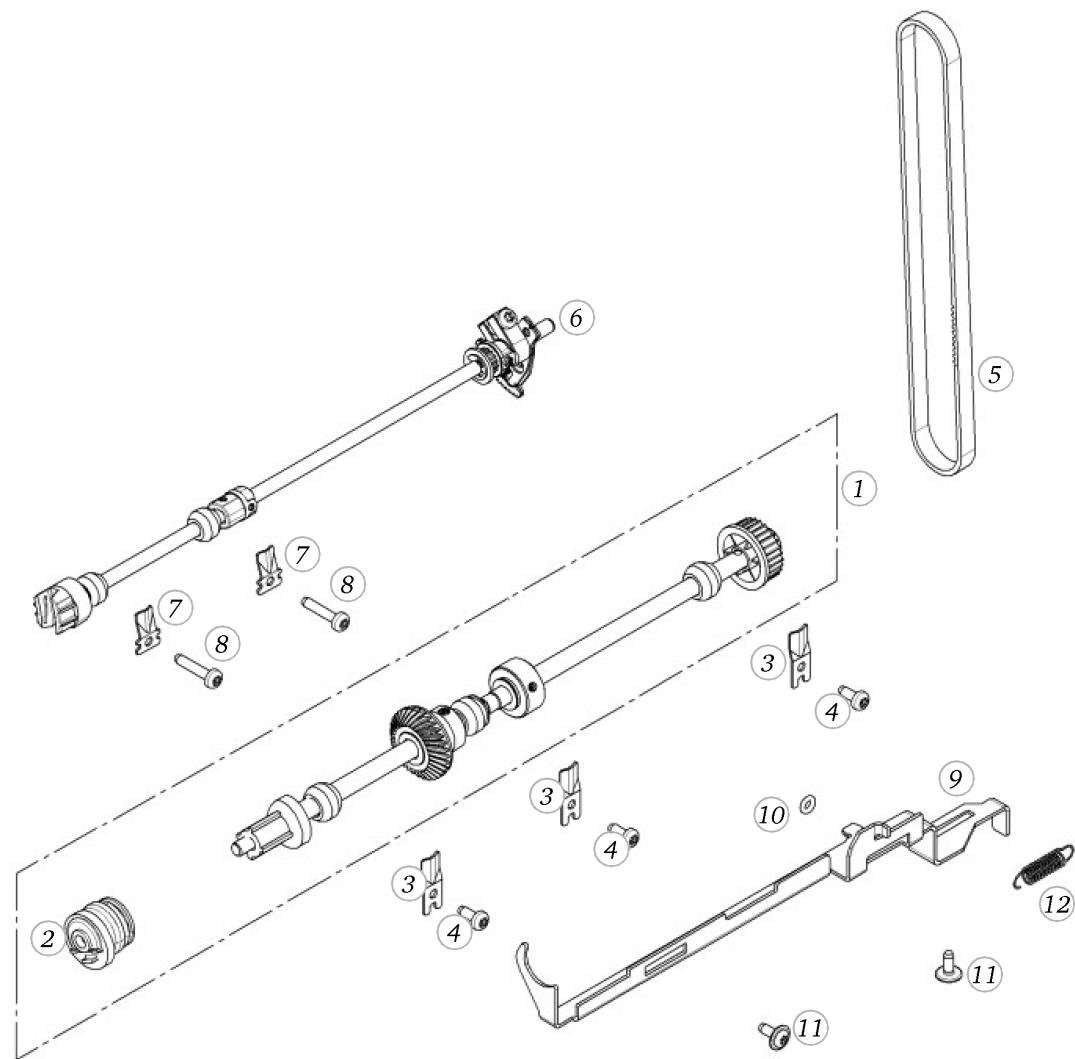
Feed dog unit

Pos	Item number	Description
24	1043837000	Tension Spring Cpl.
25	0334195000	Swivel-joint
26	22957013++	Washer d5.3xD12xs0.5
27	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
28	0078955022	Synthetic Washer 5,4 x 7 x 0,3
29	0333175000	Tension Spring De=4 L0=15,5 d=0,38
30	0317565000	Tension Spring
31	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
32	22957013++	Washer d5.3xD12xs0.5
33	0333175000	Tension Spring De=4 L0=15,5 d=0,38
34	0317565000	Tension Spring
35	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
36	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404



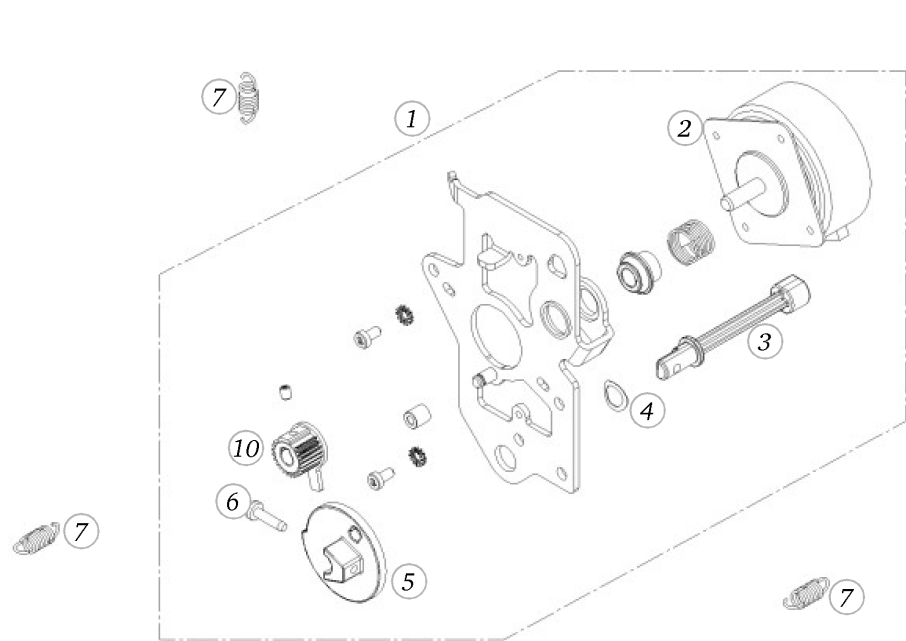
Hook driver

Pos	Item number	Description
4	1052347001	Hook-driver-spare-set
1	1052347101	Hook Driver Spare Set
2	0329905012	Delta Pt Round Washer Head Screw With Torx 2.5x 8
3	0334687100	SHUTTLE RACE COVER CPL
4	0334685100	HOOK RACE COVER
5	0329895001	Delta Pt Pan Head Screw With Torx 2,5x 8
6	0334895100	Flat Spring
7	0334867100	Holder-Cpl
7	0334867200	Holder Cpl
8	301021030+	BOLT
9	0335655100	Rotation Axis
10	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
11	0078885043	Button Head Screw Torx Dt M4x10
12	0331325000	Axle Clip
13	0301315000	Latch
13	0301315100	Latch
14	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
16	0336097300	hook-body-asm
16	0336097400	hook body asm
17	0331367500	BOBBIN CASE SEWING PREASM-
17	0331367800	bobbin case preasm sewing
18	0334365400	Bobbin
18	0334365500	Bobbin



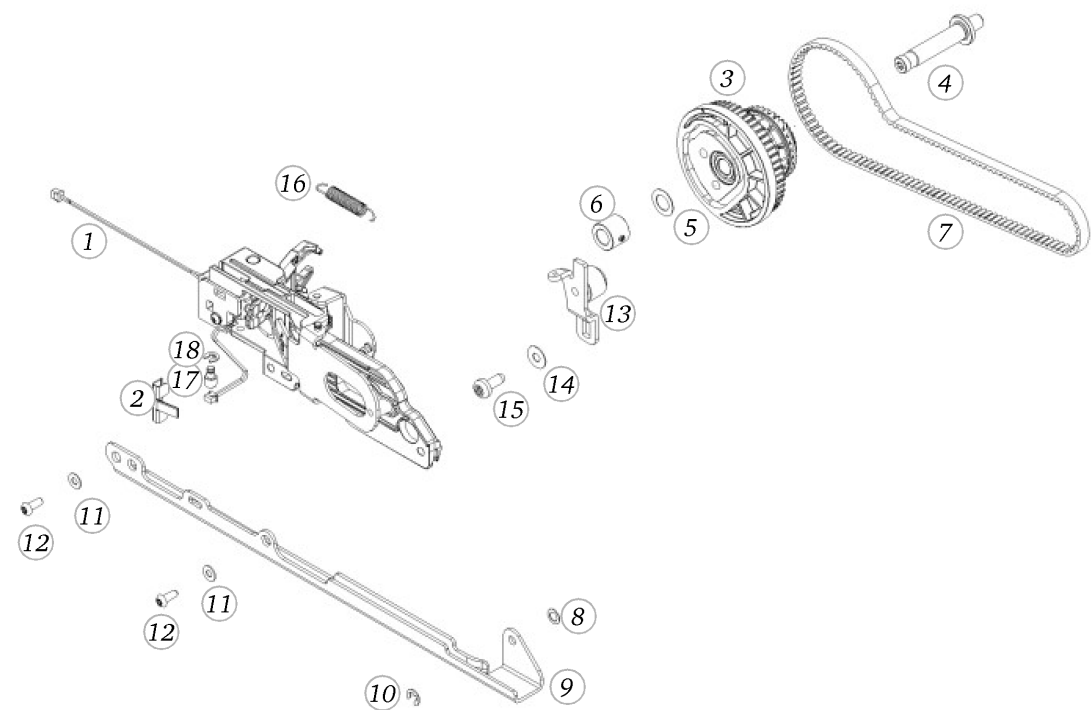
Crank- and Base Shaft

Pos	Item number	Description
4	0330977000	Base-Shaft-Acc
1	0330977100	BASE SHAFT ACC.
2	0334925000	Lifting Cam
3	0316595000	Clamping Clow
4	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
5	0309555003	Toothing-Belt Htd HTD-474-3M-8 CXP
5	0309555103	toothed belt HTD HTD-474-3M-8 CXP
6	0337347001	Crank-Shaft Asm. with UT-drive
6	0337347101	crank shaft asm. with UT-drive
7	0330995000	Clamping Clow
8	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
9	0330945100	Feeddog Linkage Lever
10	0030735002	O-ring Seal D4/d2 70ShoreA NBR DIN3771
11	0078885043	Button Head Screw Torx Dt M4x10
12	0331485000	SPRING



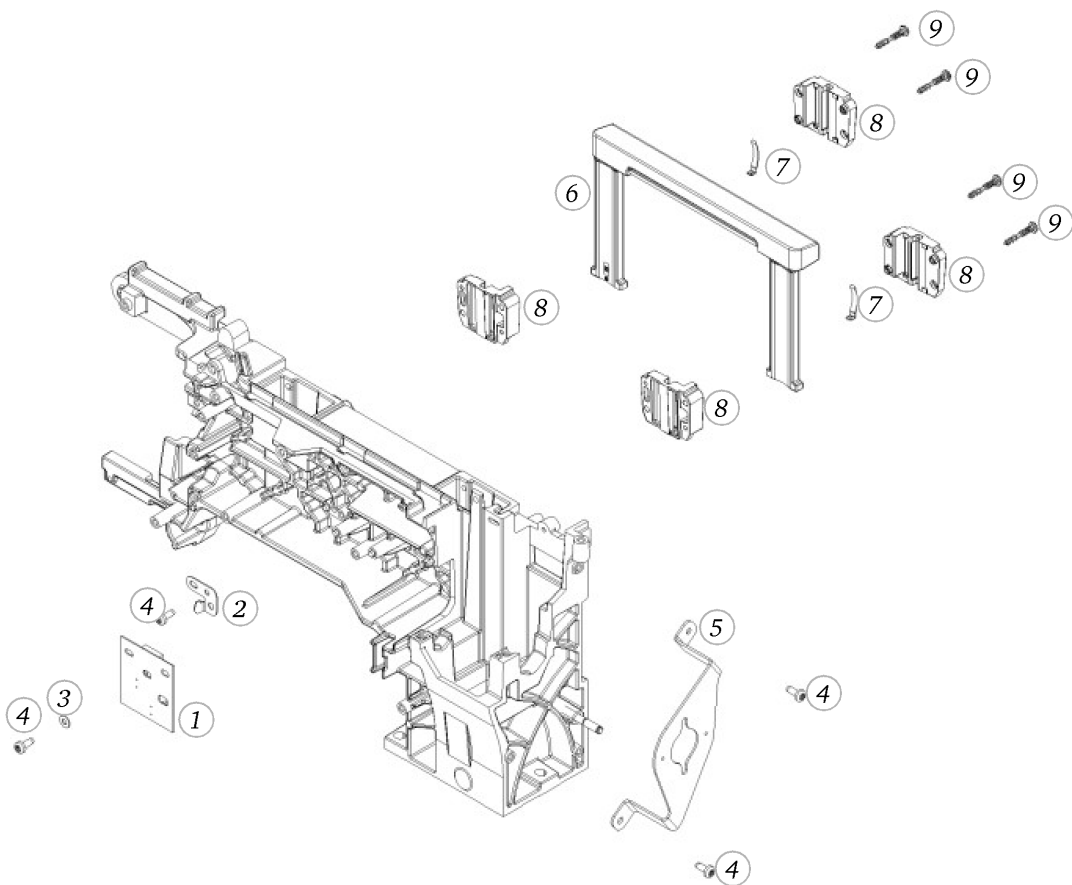
Stich Length Transmission

Pos	Item number	Description
1	0317747100	Pass Length Transmission
2	0322335000	Stepper Motor
3	0310465000	Rotational Connector
4	0089595010	Curved Spring Washer 7.2/10.2x02
5	0306755000	Adjusting Cam
6	0078865036	Socket Pan Head Thread Forming Screws M3x12 DIN7500 - BN13916 Art-No. 2027569
7	25629203++	Spring
8	0049205100	Clamp
9	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
10	0317807000	Pinion Asm

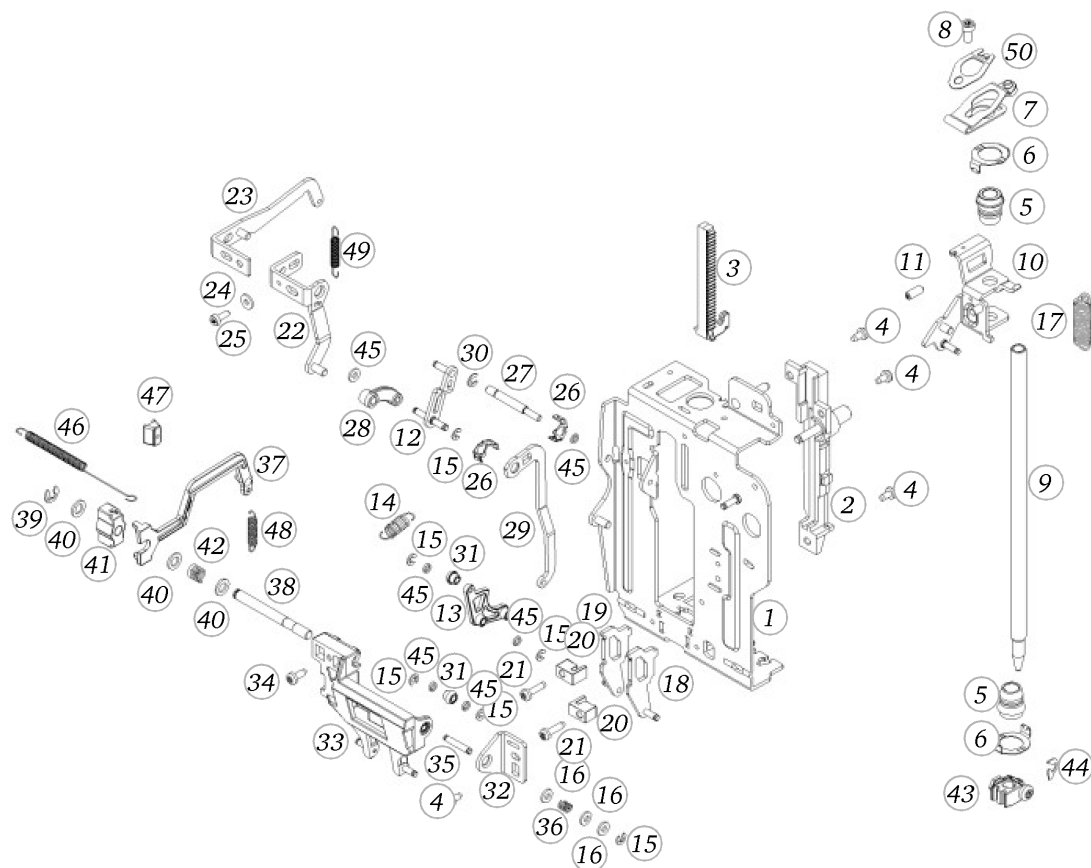


carriage

Pos	Item number	Description
1	0335747200	Coupler Carriage Asm asm
2	0323417000	Clip Cpl
3	0335147100	Belt Pulley Preassembled
4	0333155000	Belt Drive Shaft
5	22960443++	Washer d7.2/D12xs0.3
6	0333147000	Adjusting Ring Cpl.
7	0309555202	Toothed Belt HTD-384-3M CXP III
8	0078955012	Synthetic Washer 4,3 x 7 x 0,3
9	0334305100	Connecting Link
10	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
11	22952013++	Flat Washers M3 ISO 7089 - BN14683 Art-No. 1729241
12	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
13	0331087000	Belt Tightener Cpl
14	22953713++	WASHER 4.IXIOXO.5
15	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
16	0337585100	Tension Spring De=6 L0=30,25 d=0,6
17	0337685000	Bolt With Pass
18	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630

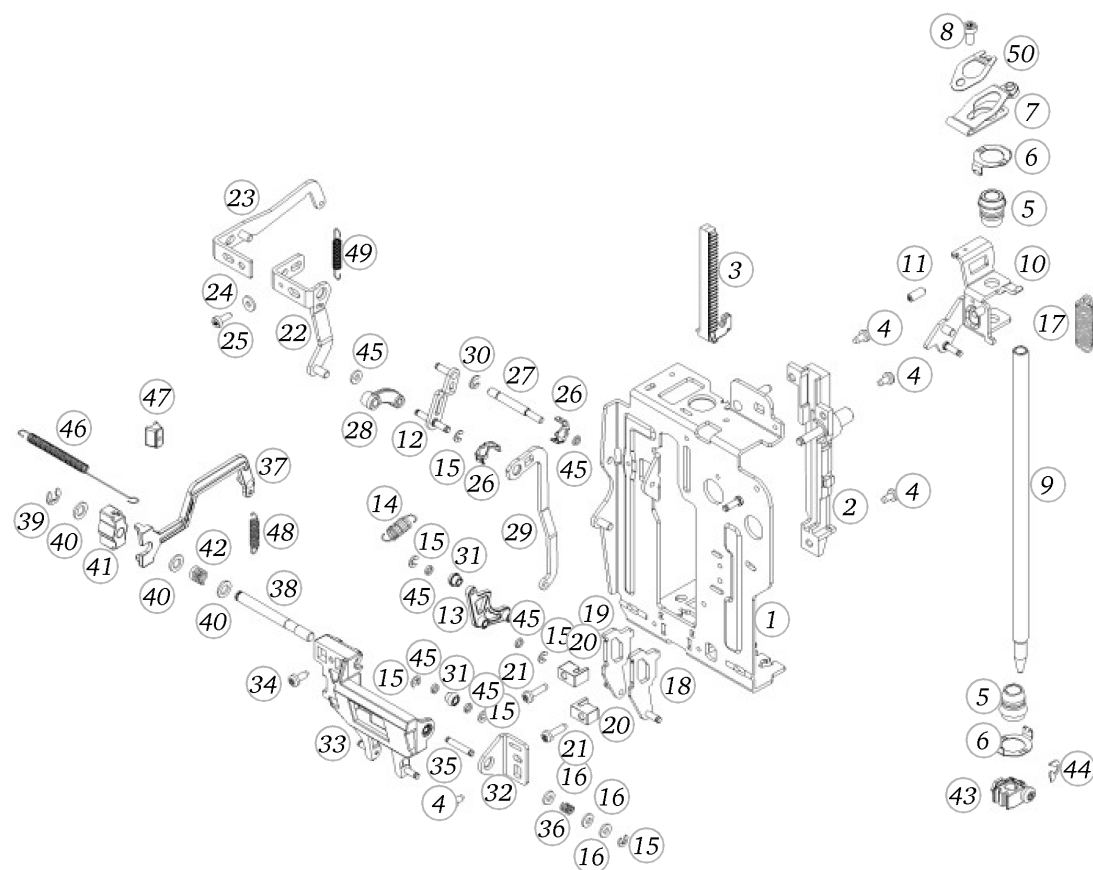


Pos	Item number	Description
+	0316797000	PCBA P-print
1	0316797400	PCPA P-print
2	0078405000	Federeinhaengewinkel
3	22954113++	Flat Washers 4.2/9x1 black
4	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
5	0331175000	0331175_00
6	0315135000	Handle
7	0315125000	Leaf Spring
8	0315115200	Guidance
9	0023345047	Screw Pan Head Pt 4 x 25 WN1452 - BN20138 Art- No. 3216042



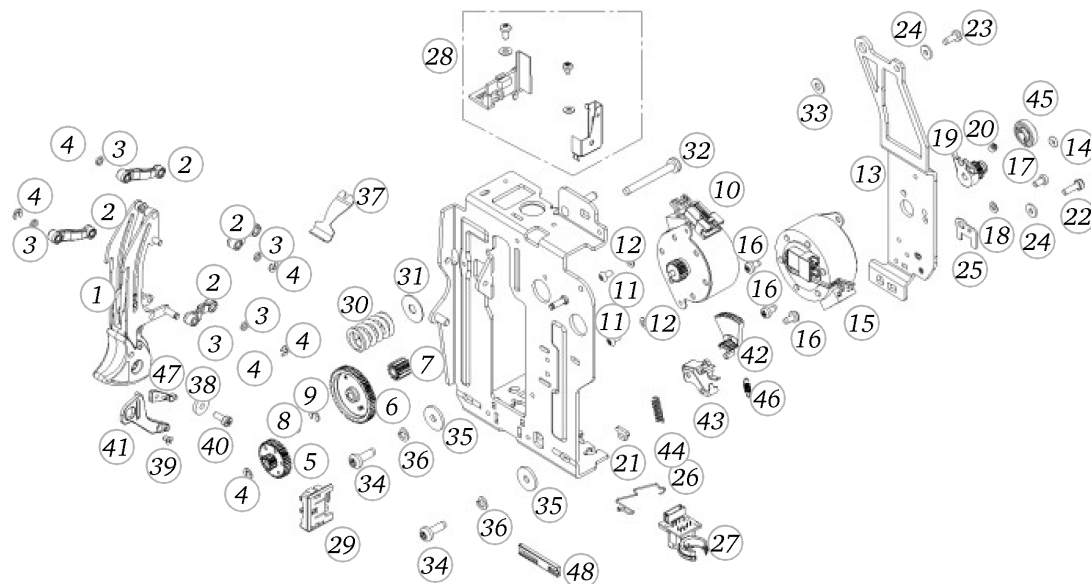
Headplate

Pos	Item number	Description
1	0313007101	Swing Plate Rear Cpl
2	0318297000	Toothed Rack Bearing Cpl
2	0318297200	Toothed Rack Bearing Cpl
3	0318285100	Toothed Rack
3	0318285200	Toothed Rack
4	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
5	0088105201	Calotte Bushing Machined
6	0048875000	Clasp
7	0332087100	Buffer Spring Cpl.
8	0331995042	Screw M4x8
9	0087335001	Fabric - Presser Bar
10	0312987200	Darning Lever Cpl.
11	0078665045	Hexalobular Socket Set Screws M4x10 ISO 4026 - BN11493 Art-No. 3060215
12	0312697100	Steering Wheel Cpl
13	0318195000	Bell Crank
14	0328075000	Tension Spring De=6 L0=15,24 d=0,56
15	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art- No.1284630
16	0078955002	Synthetic Washer 3,3 x 7,3 x 1
17	0329755000	Spring
17	0329755100	Spring
18	0312717000	Tuck In Flap Cpl
19	0312717001	Tuck In Flap Cpl
20	0323165000	Bride
21	0078865036	Socket Pan Head Thread Forming Screws M3x12 DIN7500 - BN13916 Art-No. 2027569
22	0312947000	Lift Arm Kpl
23	0323447000	Lift Wheel Cpl
24	22950613++	Washer d3.1xD8xs1
25	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art- No. 1145932
26	0324435000	Clasp



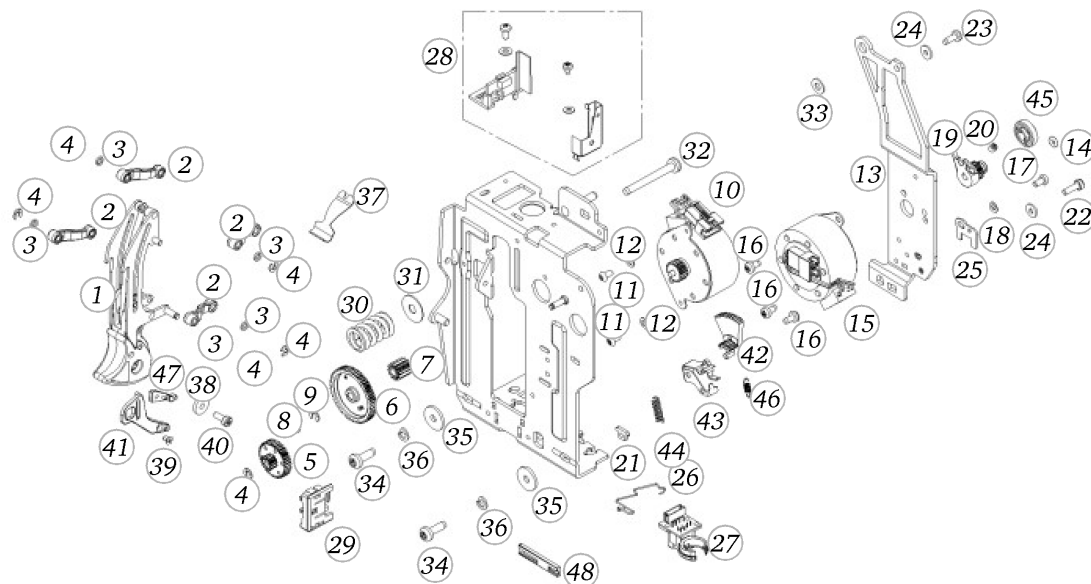
Headplate

Pos	Item number	Description
27	0078225011	Bolt With Pass
28	0312755000	Steering Wheel
29	0312965000	Steering Wheel
30	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
31	0323315000	0323315_00
32	0324245000	Push Lever Support
33	0312857000	Push Lever Cpl
34	0078865034	Socket Pan Head Thread Forming Screws M3x8 DIN7500 - BN13916 Art-No. 2027542
35	0320055004	Straight Pin With Two Cut-in
36	0324275000	0324275_00
37	0313197000	Thrust Reverser Cpl
38	0320055001	Straight Pin With Two Cut-in
39	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
40	0089255023	Flat Washer 5.3/ 9x1 Bn726
41	0078065100	Swing Bearing
42	0324265000	0324265_00
43	0011177002	Clamping Piece Cpl. B-series
43	0011177202	Clamping Piece Cpl. B series
44	0089325000	Safety Plate
45	0078955003	Synthetic Washer 3,25 x 5 x 0,9
46	0078435000	Zugfeder
47	0312815000	Sliding Block
48	0323785000	Tension Spring De=4,4 L0=23,57 d=0,53
49	0324045000	Tension Spring De=4 L0=31,4 d=0,4
50	0346065000	Flat Spring



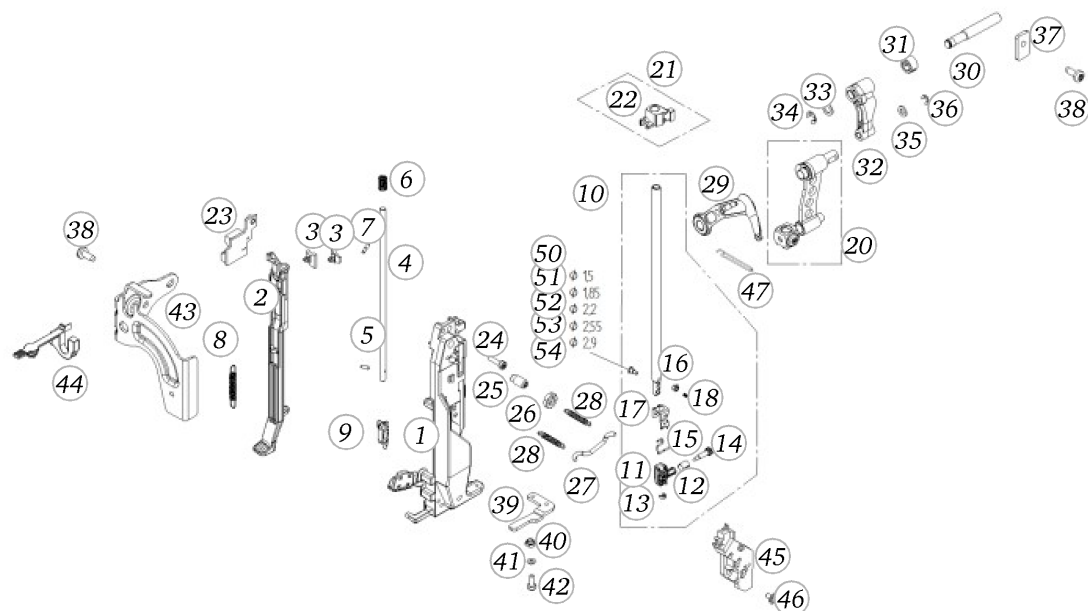
Headplate

Pos	Item number	Description
1	0328087200	Upper Feeder Assembled
2	0312725000	Steering Wheel
3	0078955003	Synthetic Washer 3,25 x 5 x 0,9
4	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
5	0321045000	Gear
6	0321035000	Gear-Wheel
6	0321035300	Gear Wheel
7	0321025100	Gear Wheel
8	22954513++	Washer 4.3/7x0.8 black finished
9	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
10	0078355010	Stepper Motor Pm42
11	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
12	22951413++	Washer d3.2 x D6 x s0.5
13	0313017200	Swinging Plat Front Cpl
14	0030735005	O-ring Seal D3/d1.5 70±5 IRHD NBR 70,5 / 5 P DIN3771
15	0078355008	Stepper Motor
16	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
17	0332075033	Lens Screw With Hexagon Round
18	23225753++	Curved Spring Washers M3 DIN 137 A - BN795 Art-No. 1280317
19	0316215000	Gear
20	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
21	0023355100	Special Nut M3
22	0077525033	Head Cap Screw Torx M3x10 ISO 14580 - BN4850 Art-No. 1145940
23	0078865034	Socket Pan Head Thread Forming Screws M3x8 DIN7500 - BN13916 Art-No. 2027542
24	22950613++	Washer d3.1xD8xs1



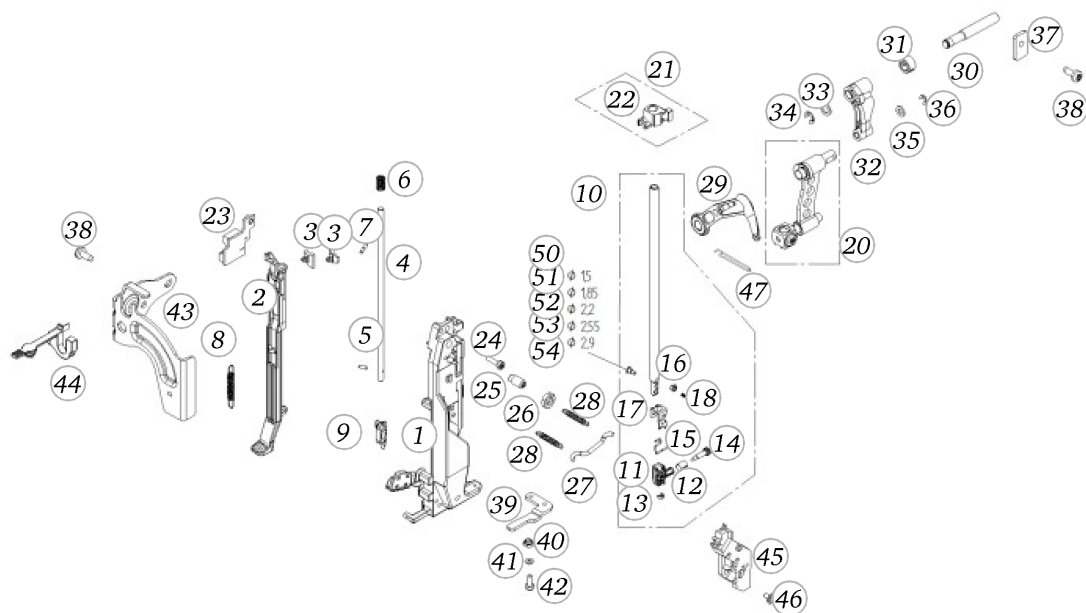
Headplate

Pos	Item number	Description
25	0082855004	Z-z Limiting
26	0320555000	0320555_00
27	0323957100	Sensor-support Abc Cpl.
28	0334337100	Spar-set Sewing Foot Sensor
29	0325377100	Sensor Mask Cpl. cpl.
30	0318005000	Spring
31	0089255017	Shim Ring 4/16x0.5 Bn748
32	0078865049	Socket Pan Head Thread Forming Screws M4x35 DIN7500 - BN13916 Art-No. 3271306
33	22954113++	Flat Washers 4.2/9x1 black
34	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
35	22954313++	Washer d4.2xD14xs1.5
36	23275953++	Split Spring Lock Washers M4 DIN 127 A - BN759 Art-No. 1275003
37	0331925000	Catch Spring
38	0089255112	Unterlagscheibe 3,1 X 1,8 X 10
39	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art- No. 1145932
40	0324295020	Countersunk Torx M2.5x 4 Bn3803
41	0314817100	UPPER FEEDER CPL
42	0316845000	Zz-segment
43	0318035100	Support Zz
44	0324075000	0324075_00
45	0316815000	Closing Plate
46	25625203++	Tension Spring Dm=2,90 L0=10,30 d=0,30
47	0323427000	Shoe Cpl
48	0302045001	Sildeway



Needlesystem

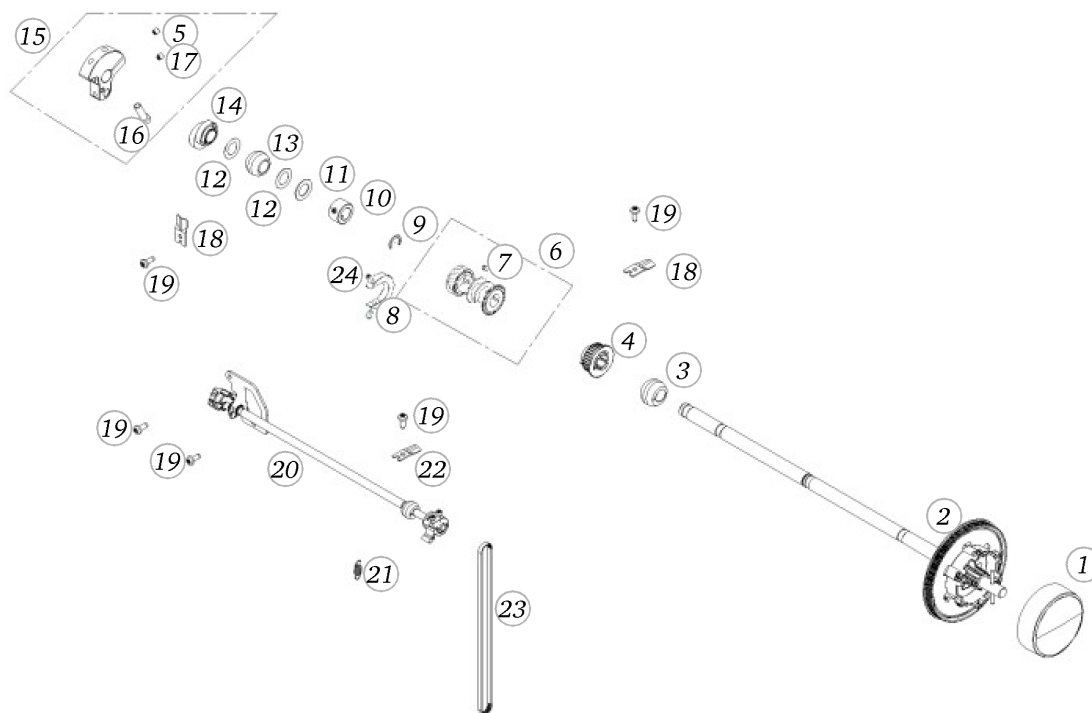
Pos	Item number	Description
1	0318717201	NEEDLE BAR SUPPORT CPL
2	0334795100	Thread-up Support
3	0306495000	Curve Inset
4	0075745202	Auto Threader Shaft
5	0082395011	Spiral Spring Pin 2x6 ISO 8750 - BN874 Art-No. 1323334
6	0075965000	Druckfeder -
7	0318665301	Swing Spike
8	0075315200	Spring
9	0337927100	Threader Head Packed Semi-automatic
10	0333227101	Needle Bar Cpl with Basting Device
11	0326665100	Needle Clamp
12	0326665200	Needle Clamp
13	0012965200	Spring Husk
14	0326705000	Needle Mask
15	0328275200	Screw For Needle Clamp
16	0326805000	Thread Guide
17	0326915000	Guide
18	0326925000	CLAMPING SHEET
19	0339575000	Spring
20	0331447001	LINK ASS.
21	0331457000	Guide Cpl
22	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
23	0321177000	PCBA Needle Threader
24	0077525034	Head Cap Screw Torx M3x12 ISO 14580 - BN4850 Art-No. 1145959
25	0320115001	Adjustin-screw
26	0320125000	0320125_00
27	0325835000	Springbalance
28	0322325100	Spring
29	0351467000	Thread Take Up Lever Cpl
30	0317165100	Bolt
31	0077817102	Adjusting Ring Cpl. d 7 - D 11 x 6



Needlesystem

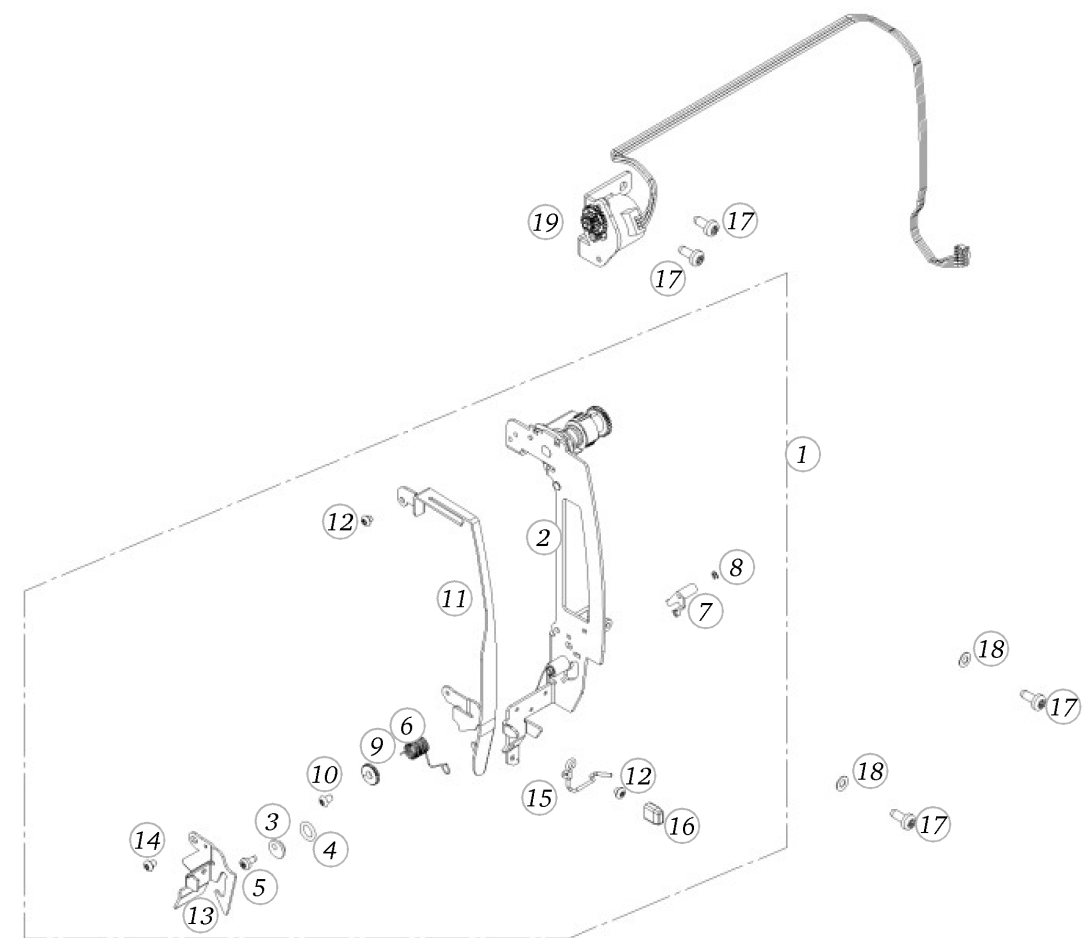
Pos	Item number	Description
32	0336665000	Steering
32	0336665100	Steering
33	23001213++	Flat Washer d6.2xD10xs1
34	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
35	0312675015	Shim Rings d4xD8x1.0 DIN 988 - BN1976 Art-No.3045635
36	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
37	0049205100	Clamp
38	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
39	0049075101	Adjusting Arm
40	0322385000	0322385_00
41	22951413++	Washer d3.2 x D6 x s0.5
42	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
43	0336685000	Head Frame
44	0316505000	Rubber Guard
45	0316087001	Housing Cpl
46	0337325000	Lens Screw With Hexagon Round
47	0351485000	Spring Clip
50	0326675000	Needle Stop Screw
51	0326675001	Needle Stop Screw
52	0326675002	Needle Stop Screw
53	0326675003	Needle Stop Screw
54	0326675004	Needle Stop Screw

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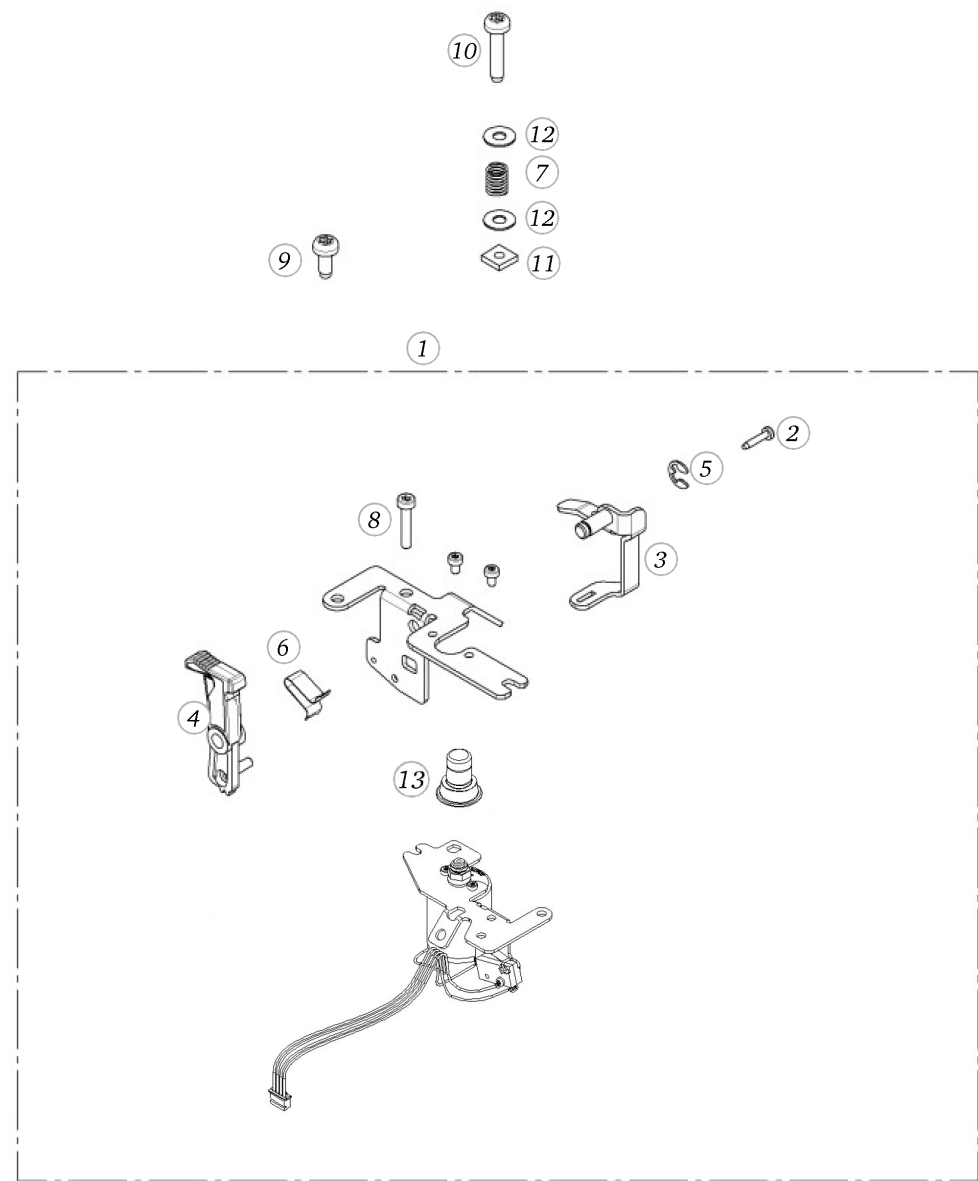
Upper shaft

Pos	Item number	Description
4	0343955000	Hand-Wheel
1	0343955200	Hand Wheel
2	0333247000	Upper Shaft Cpl
3	0318975000	Excentricbearing
4	0336717100	Toothed Belt Driving Weehl Htd3m Cpl
5	0078685072	Hexalobular Socket Set Screws M5x0,5x5
6	0316767100	Synchro Disc Cpl.
7	0078665044	Hexalobular Socket Set Screws M4x8 ISO 4026 - BN11493 Art-No. 3060213
8	1023777000	Claw Ring Cpl.
9	0316785010	Crescent Ring 12 BN831
10	0077817001	SETTING COLLAR CPL.
11	0078955081	Synthetic Washer 12,3 x 20,3 x 1
12	0316775000	Washer 12,1 / 20 x 0,2 +0,05/0
13	0078235003	Bearing 12
14	0312915000	LIFTING-AND SLIDING-CAM UP
15	0312667100	ARM SHAFT BALANCE CPL
16	0077525066	Head Cap Screw Torx M6x20 ISO 14580 - BN4850 Art-No. 1146149
17	0778665072	THREAD PIN TROX SCREW M5x0.5x5
18	0077785200	Clamping Clow-with-slote
18	0077785300	Clamping Clow with slote
19	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
20	0334607000	Crank Shaft Cpl
21	0343315000	Tension Spring De=6 L0=18,5 d=0,85
22	0316595000	Clamping Clow
23	0337725000	Belt T-profil
24	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208



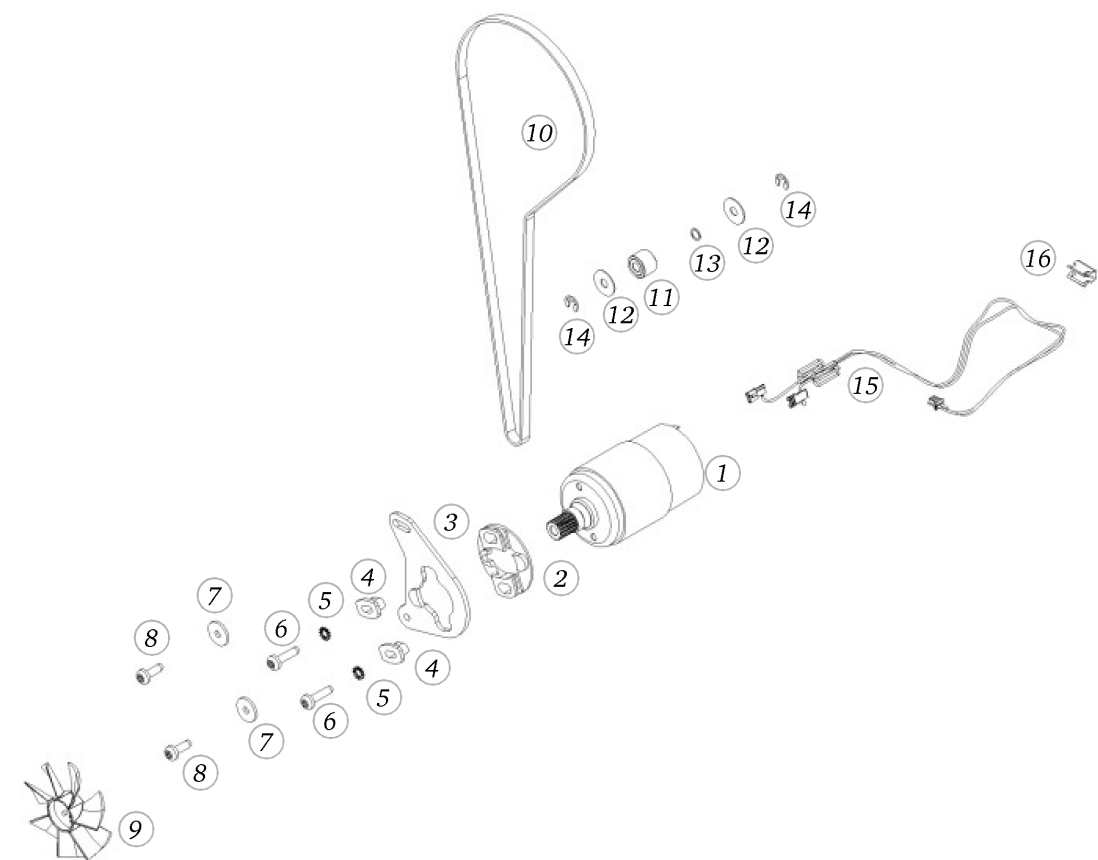
Thread tension

Pos	Item number	Description
1	0337117100	THREAD TENSION AUTOM ASSEMBLED
2	0336577000	THREAD TENSION SUPPORT CPL.
3	0048355000	Excenter
4	0030735004	O-ring Seal D6.75/d1.78 60±5 IRHD NBR 60,5 / P 60 A+P Ref.Nr. OR 106
5	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
6	0079545401	Regulator Spring
7	0310175100	Controlling Flag
8	23500553++	Circlips For Shafts d1 1.5 DIN6799 - BN809 Art-No.1284614
9	0326395000	Knurled Washer
10	0032465031	Socket Button Head Screws M3x 5 ISO 7380-1 - BN6404 Art-No. 3148113
11	0336585200	TAKE-UP-LEVER COVER
12	0032465109	Socket Button Head Screws M3x3 ISO 7380-1 - BN6404 Art-No. 3645748
13	0336597000	TAKE UP SPRING COVER
13	0336597100	TAKE UP SPRING COVER CPL.
14	0032465007	Socket Button Head Screws M3x 4 ISO 7380-1 - BN6404 Art-No. 3148111
15	0336605000	Thread Hook
16	0319455000	Rubber Stop
16	0319455200	Rubber Stop
17	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
18	22954983++	Shim Rings 4x0.5 DIN988 - BN1976 Art-No. 3059655
19	0338337000	THREAD TENSION AUTOM. DRIVE C



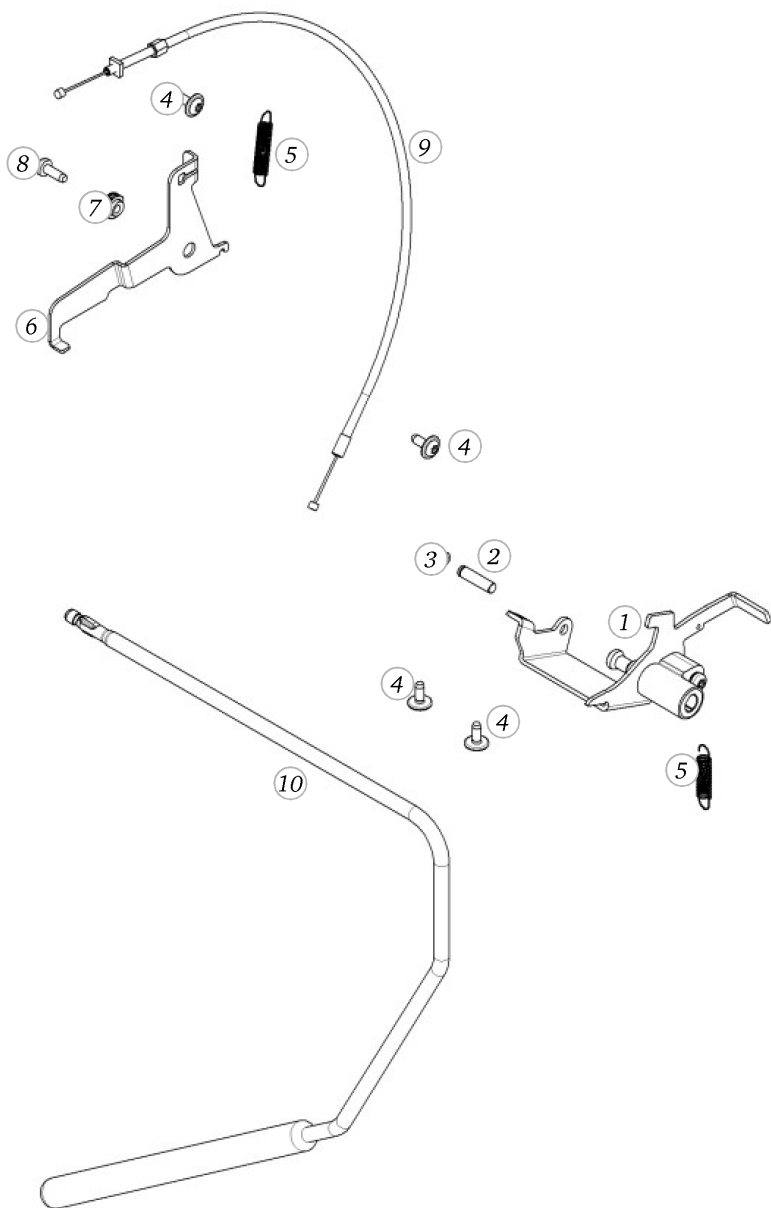
Bobbinwinder

Pos	Item number	Description
4	0336087000	BOBBIN-WINDER-CPL.
1	0336087100	Bobbin Winder Cpl
2	0078865015	Socket Pan Head Thread Forming Screws M2x10 DIN7500 - BN13916 Art-No. 3271298
3	0311527100	Governor Lever Cpl
4	0336057000	Release Lever Cpl.
5	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
6	0077745000	Spring
7	25545003++	Spring
8	0077525035	Head Cap Screw Torx M3x16 ISO 14580 - BN4850 Art-No. 1145967
9	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
10	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
11	22683903++	Square Nuts M4 s8x2 bright
12	22955013++	Flat Washer 4.3/10x0.6 black
13	0336047000	Spool Carrier Cpl

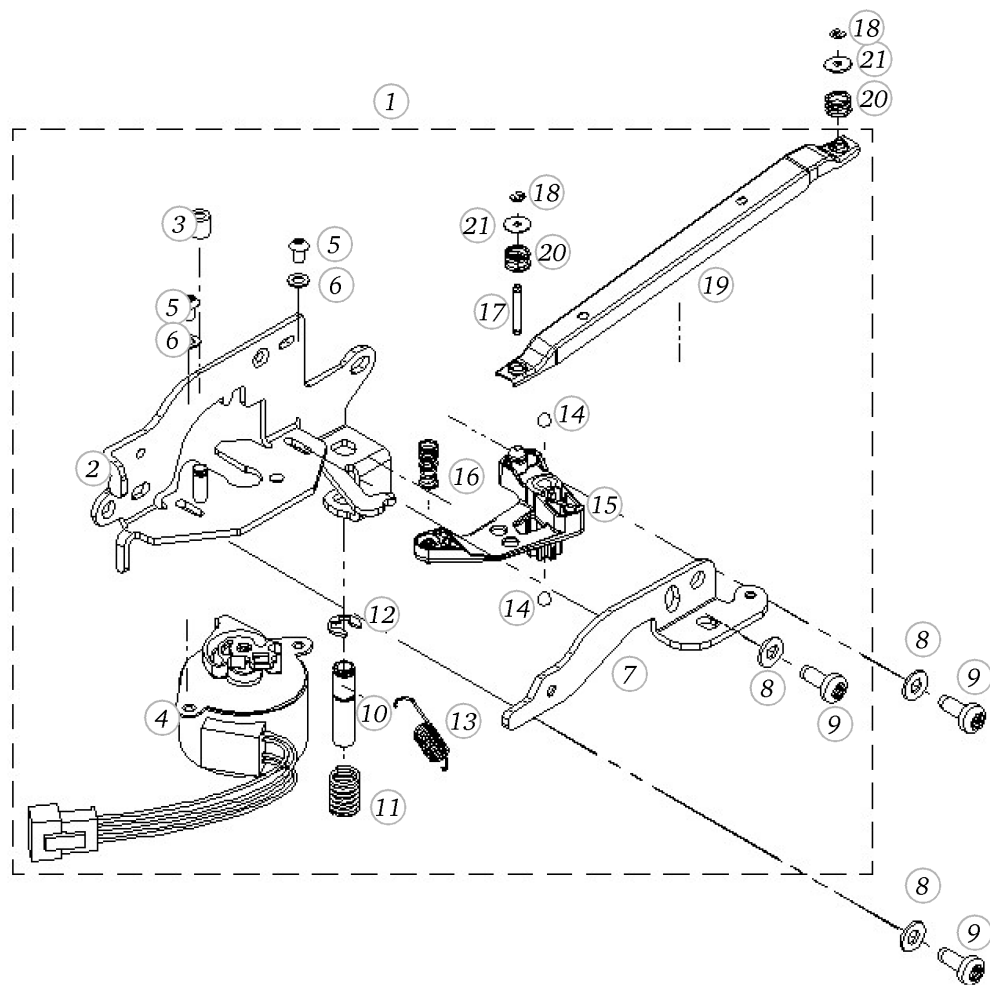


Main motor

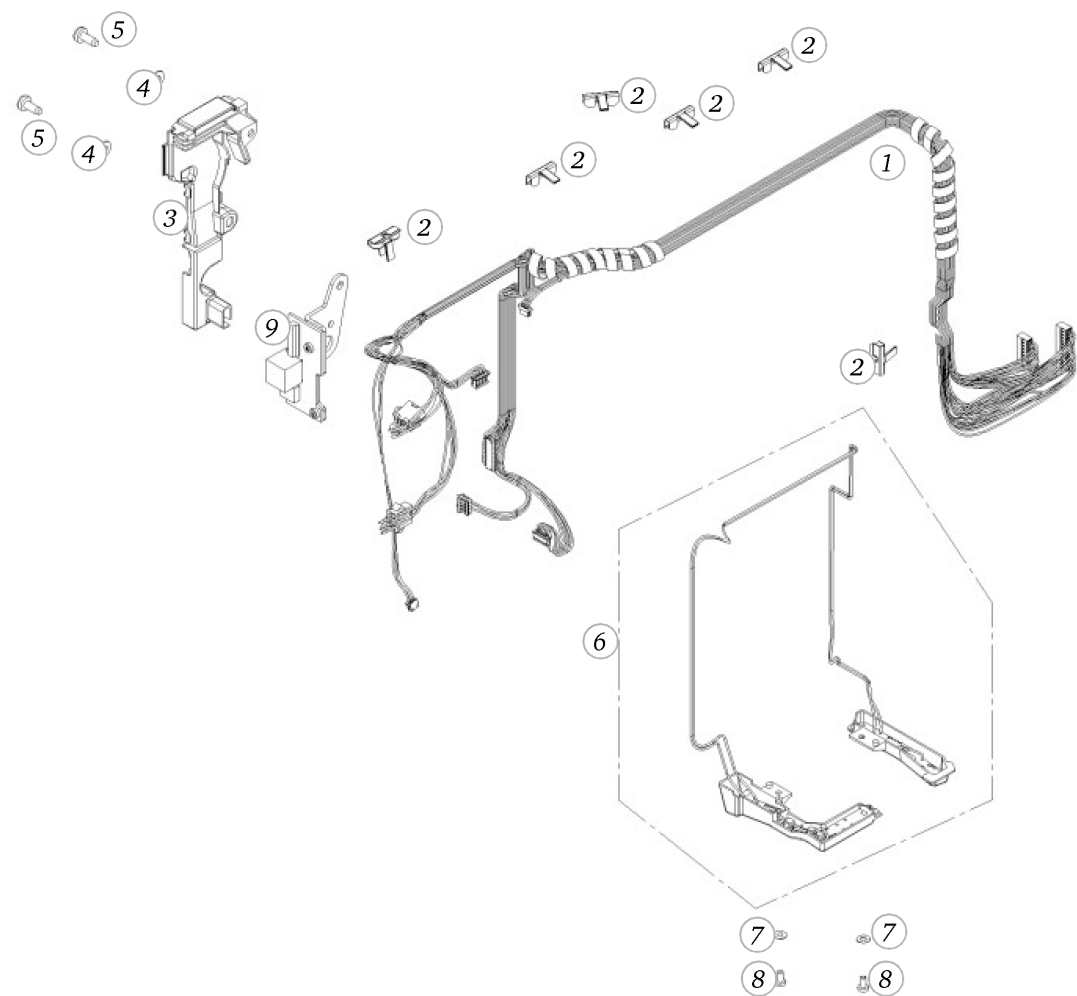
Pos	Item number	Description
1	0323867200	Motor With Belt Wheel
2	0078985100	Cuff
2	0078985200	Cuff
3	0088495000	Motor Support
4	0078995100	Bushing
4	0078995200	Bushing
5	23350653++	Curved Spring Washe d4.3xD8xs0.5
6	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
7	22954313++	Washer d4.2xD14xs1.5
8	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
9	0319595100	Fan Impeller
10	0079035008	Belt STD-618-S2M-6
11	0000527100	TENSION ROLLER
12	0089255020	Washer d5,1xD15xs0,5
13	0078955022	Synthetic Washer 5,4 x 7 x 0,3
14	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
15	0038537104	MOTOR CABLE CPL
16	0048315000	Clamp



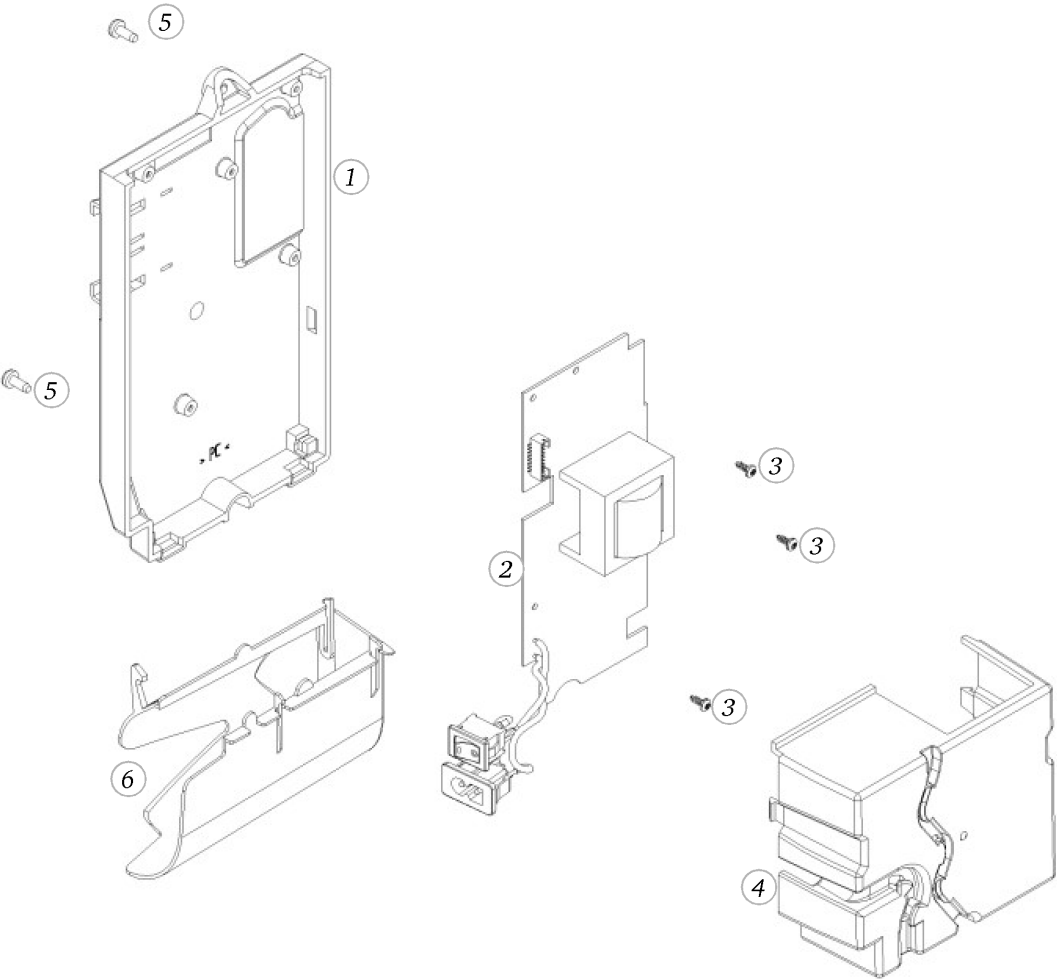
Pos	Item number	Description
1	0330927200	FHS Bearing Sheet Cpl.
2	0312875002	Straight Pin With Pass
3	0316785002	Crescent Ring 5 BN 831
4	0078885043	Button Head Screw Torx Dt M4x10
5	0331495000	Tension Spring De=6,5 L0=20 d=0,5
6	0330935000	FHS Rocker
7	0077675100	Eccentric
8	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
9	0330957000	Bowden Cable Cpl assembled
10	0016357700	Knee Lifter Lever Cpl.
11	0030735011	o-ring seal D2.9/d1.78 70ShoreA EPDM schwefelvernetzt DIN



Pos	Item number	Description
1	0320617001	Sideway Motion Cpl
2	0320047001	Console Cpl
3	0078815000	Absorber
4	0326367000	Stepping Motor Cpl
5	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
6	22951413++	Washer d3.2 x D6 x s0.5
7	0326015000	0326015_00
8	22955113++	Flat Washer M4 ISO 7089 - BN14683 Art-No. 1729268
9	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
10	0326095000	Axis Of Rotation
11	0326405000	Spring
12	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
13	0326415000	Spring
14	0011695002	Steel Ball G40 D4 DIN5401 - BN869 Art-No. 1316281
15	0320667000	Lever Cpl
16	25531403++	Pressure Spring
17	24175113++	Zyl Sti 2einst 2x15.55
18	23500553++	Circlips For Shafts d1 1.5 DIN6799 - BN809 Art-No.1284614
19	0335445000	Connecting Rod
20	25570403++	Pressure Spring
21	22950213++	Washer d2.2xD7.5xs0.5

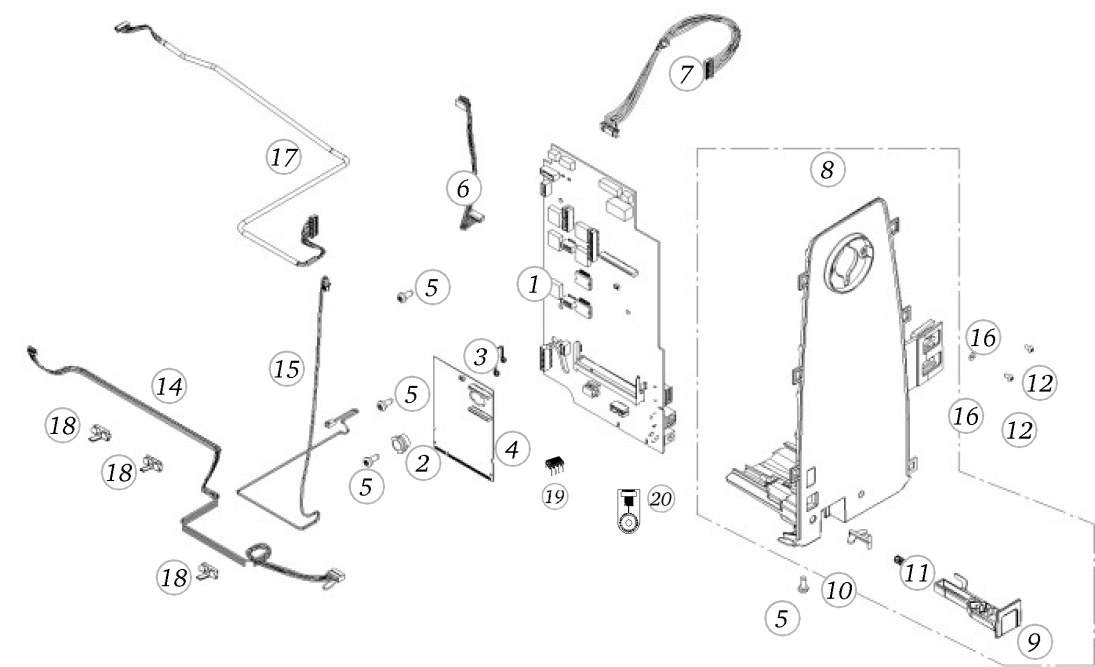


Pos	Item number	Description
1	0230385002	CABLE CPL WIRING HARNESS TO HEAD SE
2	0323417000	Clip Cpl
3	0322055100	CABLE TRAY
4	22954113++	Flat Washers 4.2/9x1 black
5	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
6	0337777000	SEWING LIGHT CPL.
7	22951923++	Flat Washer d3.2/D 7xs0.5
8	0077525031	Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art- No. 1145929
9	0319697100	Holding Sheet Cpl



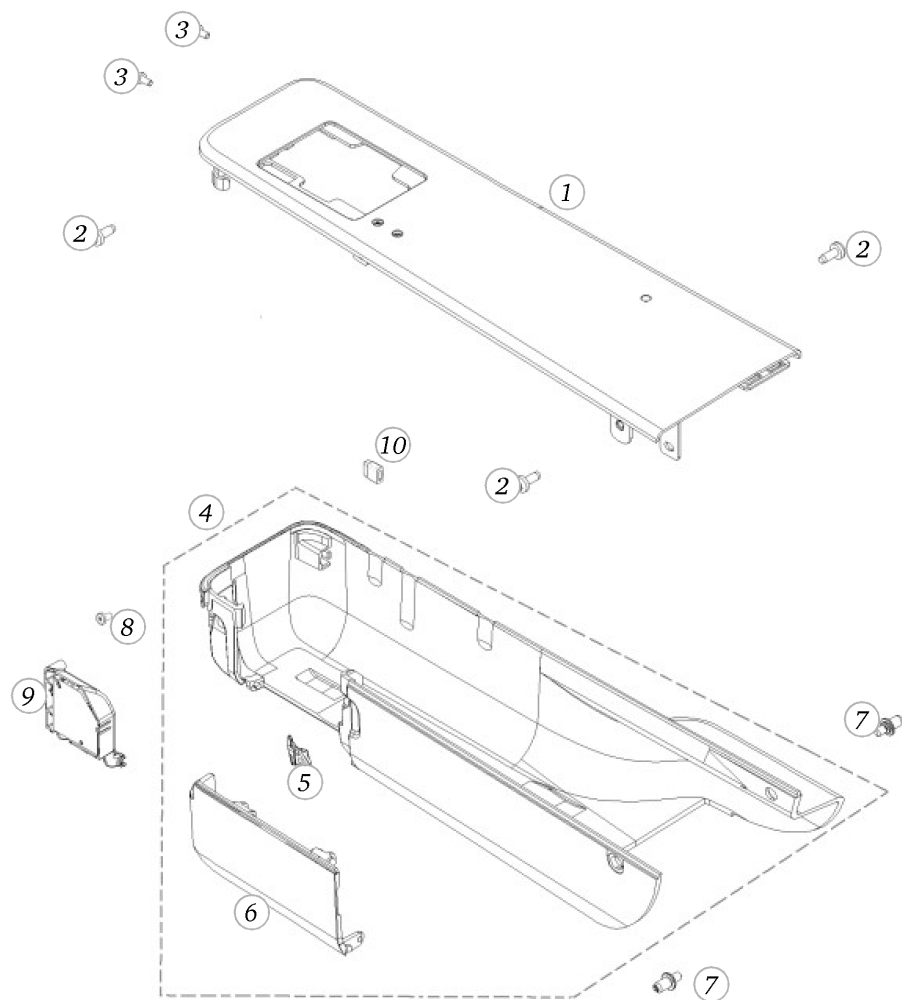
Power Supply

Pos	Item number	Description
1	0317685300	Print Housing
2	0337787300	PCBA POWER SUPPLY
2	0337787400	PCBA Power Supply
3	0329905022	Delta Pt Round Washer Head Screw With Torx 3x 8
4	0319565100	Print Cover
5	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
6	0339765000	Air Duct



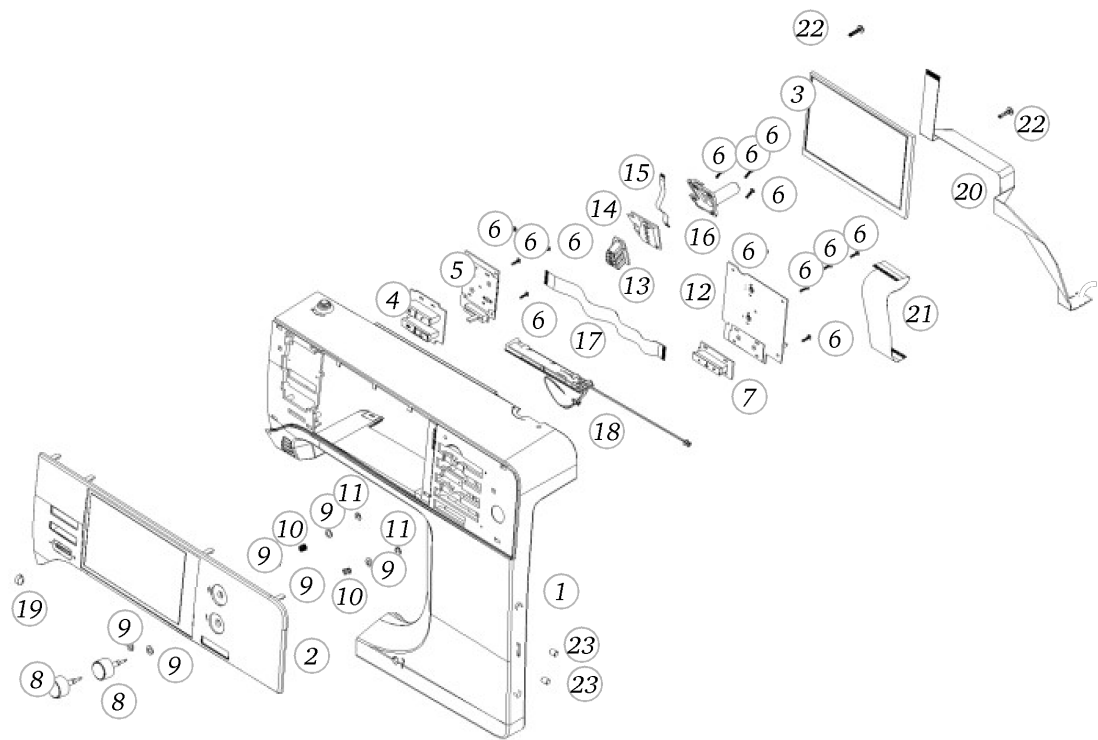
Printed circuit boards

Pos	Item number	Description
4	0336887400	PCBA Base
1	0336887700	PCBA Base
2	0327585000	Print Support
3	0328655000	Cable Cpl.
4	0337647600	PCBA Cpu Module Arm9
4	1073035000	PCBA CPU Module spare part
5	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
6	0230447005	Cable Cpl
7	0230447100	Cable Cpl.
8	0330907001	Hand Wheel Cover Cpl.
9	0330745000	Switch Push Button
10	0078465000	Selection Lever
11	0321135000	Spring
12	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
14	0230385103	Cable Cpl
15	0230537021	Cable Cpl
16	22951923++	Flat Washer d3.2/D 7xs0.5
17	0230597000	Cable Cpl
19	1059007000	Spare Set Eeprom 12c 32k 8dip
20	0351657000	PCBA EMC Shield Adapter Cpl



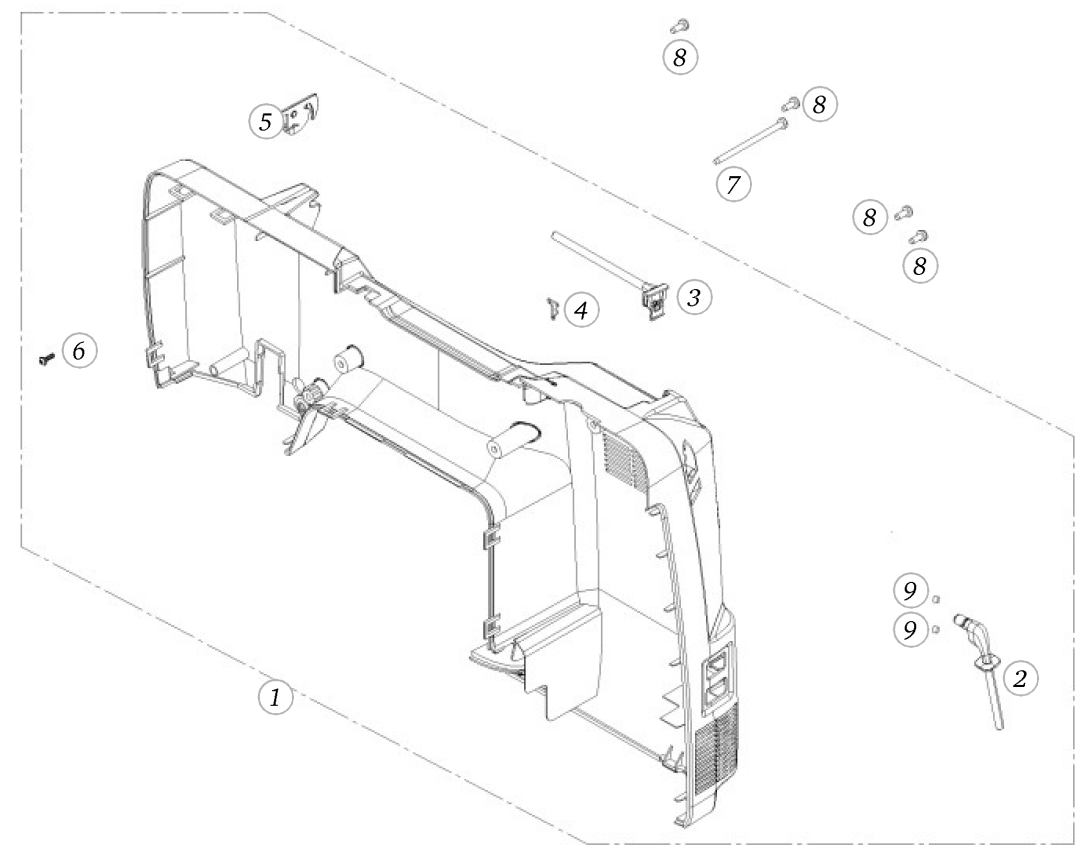
Pos	Item number	Description
1	0336657000	Free Arm Cover Cpl.
2	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
3	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404
4	0339537100	Socket Cover Preasm
4	0339537200	Socket Cover Preasm
5	0321337000	THREAD CUTTER CPL
6	0336357000	Bobbin Door Cpl.
7	0320825000	Shoulder Screw
7	0320825100	Shoulder Screw
8	0329445043	Hexalobular Socket Head Cap Screws M4x8 - BN20146 Art-No. 3233666
9	0335927301	UFU-HOUSING-CPL
9	0335927601	LTO - Housing Cpl with C-signal
10	0319455000	Rubber Stop
10	0319455200	Rubber Stop

BERNINA 780



Front Cover

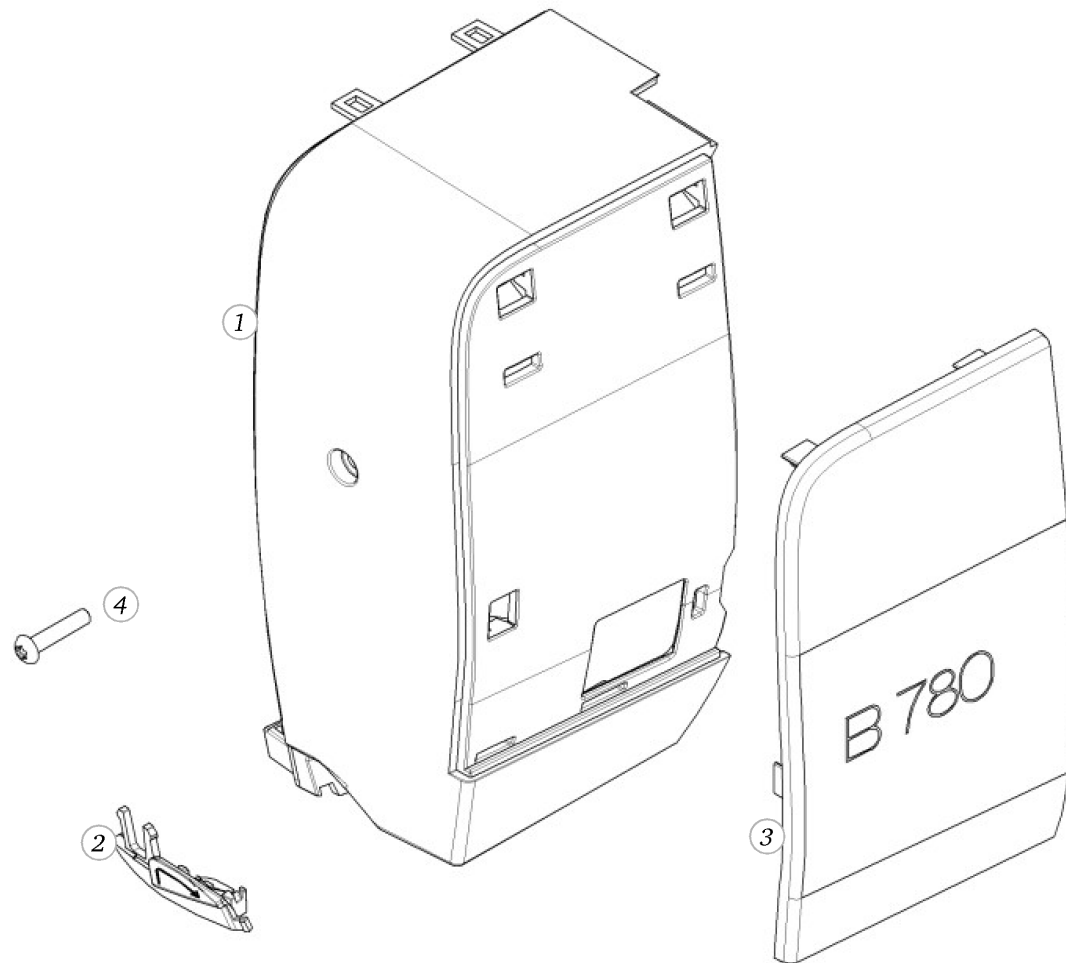
Pos	Item number	Description
1	0331187101	Front Cover Cpl
2	0347107000	Spare Cover 780
3	0347097000	SPAREPARTS KIT LCD
4	0331235000	Keypad Function
5	0331257100	PCBA Cover Left
6	0329905013	Delta Pt Round Washer Head Screw With Torx 2.5x10
7	0331245000	Keypad Needelposition
8	0327657101	Button Cpl. short
9	0078955021	Synthetic Washer 5,8 x 10 x 1
10	25501003++	Spring Mounted
11	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
12	0331267000	PCBA Cover Right
13	0331225000	Key Ret
14	0331277100	PCPB RET
15	0311355007	Flat Flexible Cable Pitch With Bumper 12 PIN / Pitch 0.5 mm
16	0311355207	Flat Flexible Cable Pitch With Bumper 12 PIN / Pitch 0.5 mm
17	0337437000	Bruecke Kpl cpl
18	0311355009	Flat Flexible Cable Pitch Mounted
19	0322067000	Led Cover Freearm Cpl
20	0311165101	Knob chrom plated
21	0362717000	Spare-set Cable B7-serie
22	0362717200	Spare-set Cable B7-serie
23	0311355008	Flat Flexible Cable Pitch
24	0311355108	Flat Flexible Cable Pitch
25	0329905043	Delta Pt Round Washer Head Screw With Torx 4x16
26	0330375000	Magnet



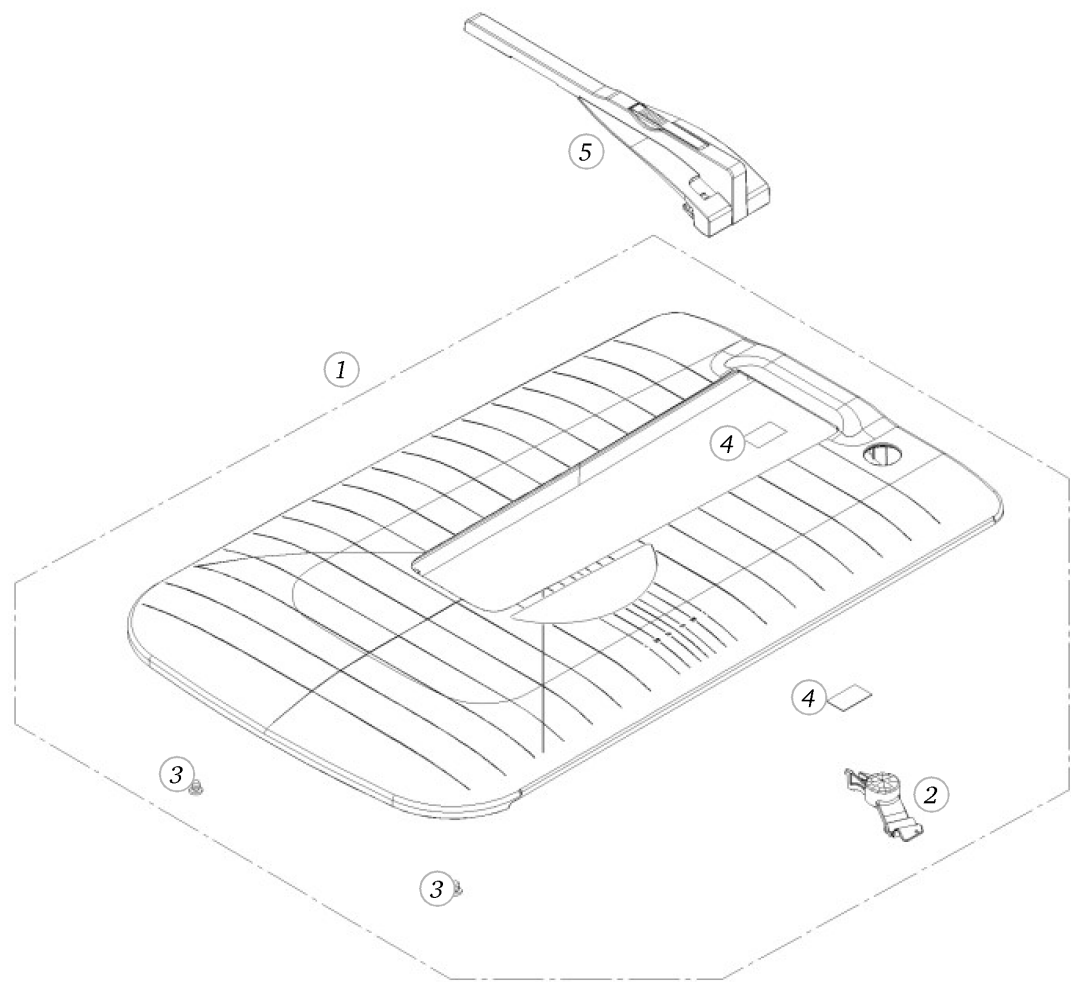
Rear cover

Pos	Item number	Description
4	0331287000	REAR COVER CPL
1	0331287100	REAR COVER CPL
2	0330367000	Spool Support Pin Turnable Cpl.
3	0330385000	Spool Support
4	0330425000	Eye Hook
5	0049047301	THREAD GUIDE ASSEMBLY
5	1037387000	Thread Guide Cpl
6	0329905022	Delta Pt Round Washer Head Screw With Torx 3x 8
7	0332075054	Button Head Screw Torx M4x 60 Bn5687
8	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
9	0330375000	Magnet

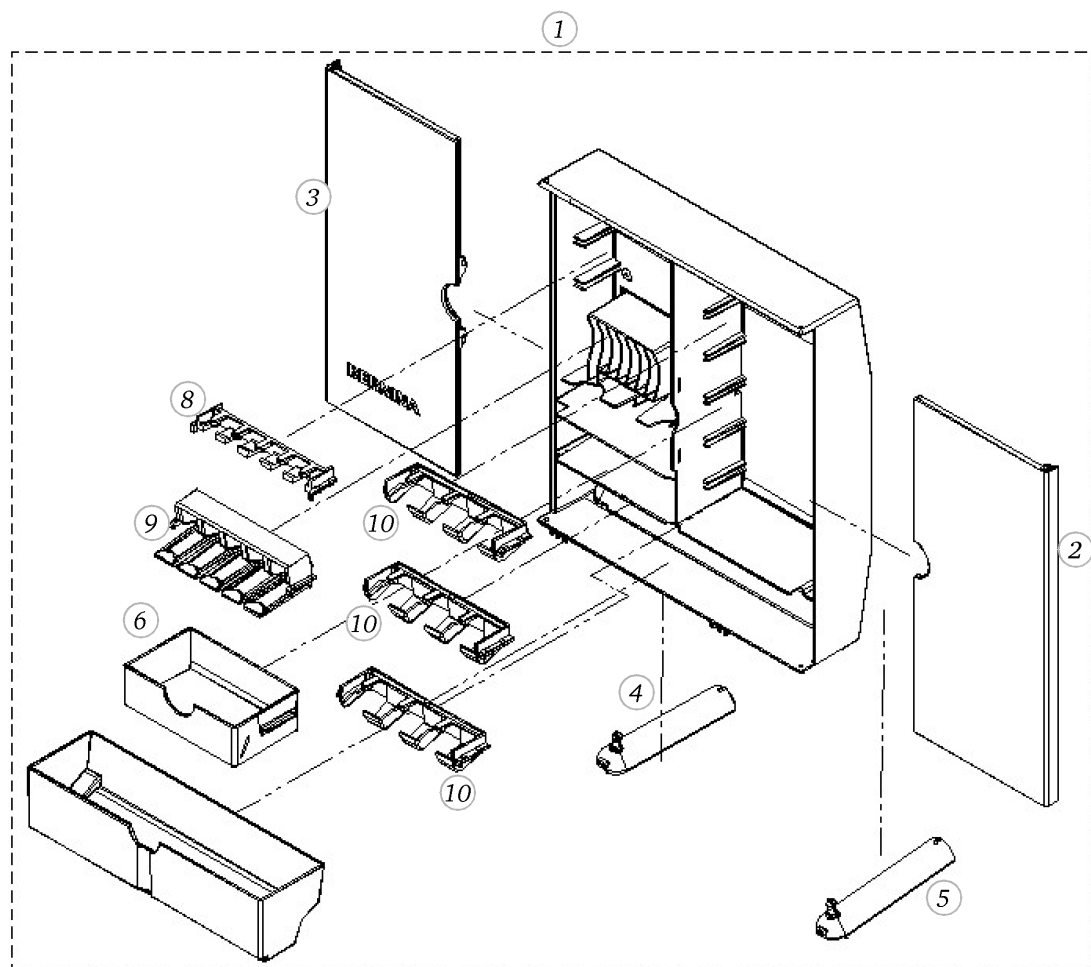
Head cover



Pos	Item number	Description
1	0331297101	Head Cover Cpl.
2	0317697300	Thread Cutter Cpl
3	0339517002	HEAD COVER FACE PLATE 780
4	0032465046	Socket Button Head Screws M4x20 ISO 7380-1 - BN6404 Art-No. 1983644

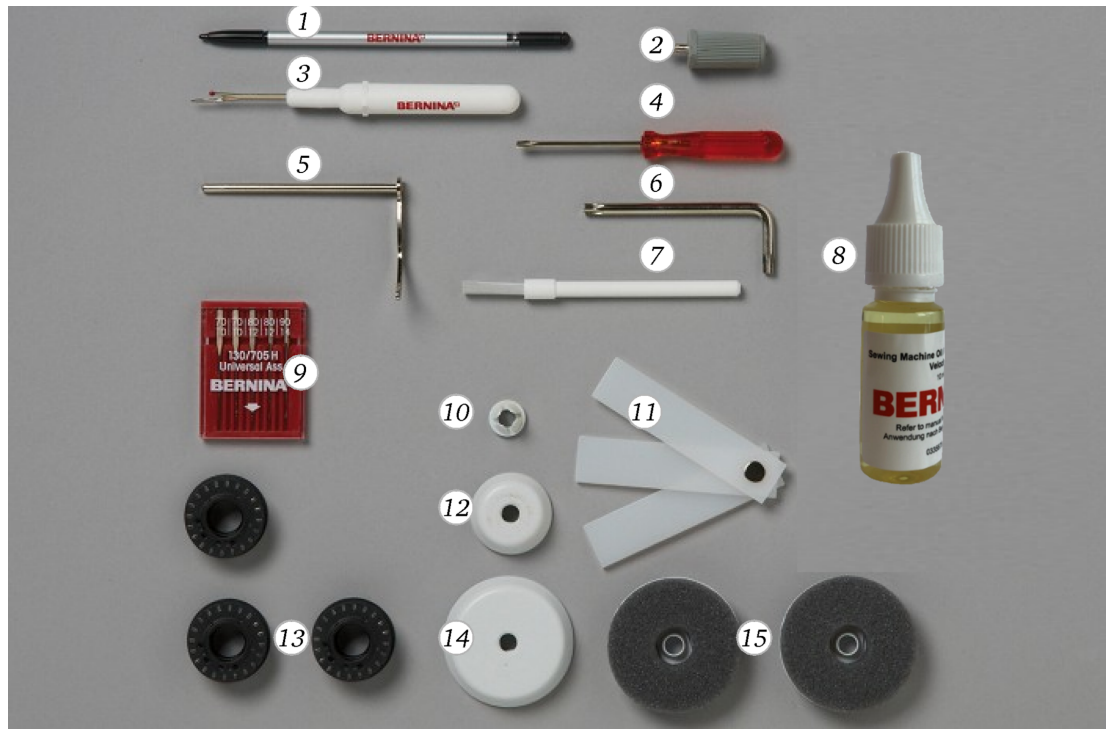


Pos	Item number	Description
+	0331317000	Sewing-Table-Cpl.
1	0331317100	Slide-on table
2	0313345100	Pushbutton
3	0313375000	Rubber Buffer
4	0333125001	Adhesive Tape
5	0325277100	Seam Guide Cpl.



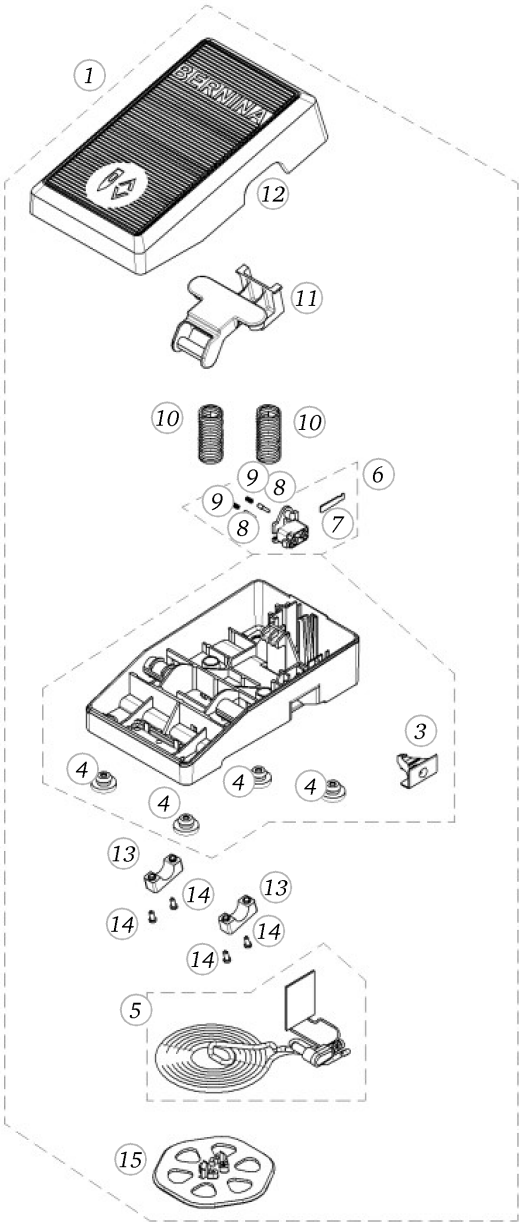
Pos	Item number	Description
1	0303967212	Accessoires Box Cpl. B7xx
2	0303975102	Door Right without bulges, smoke translucent
2	0303975202	door right without bulges, smoke translucent
3	0303985003	Door Left without bulges, smoke transparent
4	0303997101	Swing Foot Cpl. left white
5	0303997103	Swing Foot Cpl. right white
6	0304005001	Drawer Small white
8	0304025000	Rack For Foot
9	0339455000	Rack For Bobbins
10	0326955000	Rack For Foot

BERNINA 780



Accessories

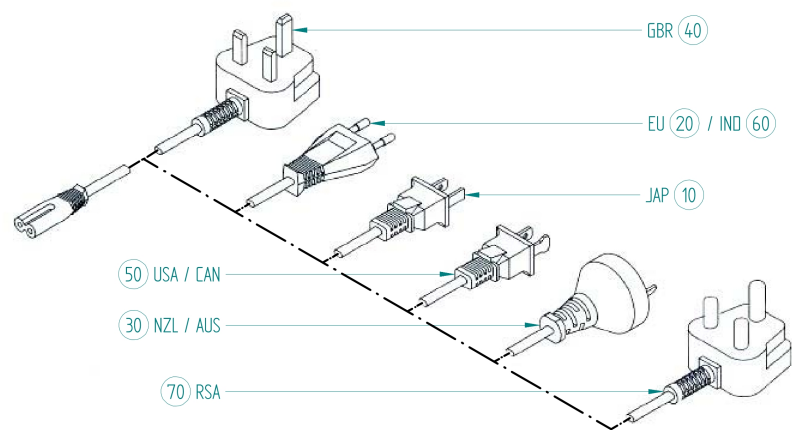
Pos	Item number	Description
1	0328685200	Touchpen
2	0304755100	Screwdriver Torx T10
3	0069935201	Seam Ripper
4	0328465000	Screw Driver red RAL 3025 2,5x0,4x84,5
5	0015417000	Seam Guide Right cpl
6	0333297101	Torx Wrench T20 Packed
7	330022031+	DUST-BRUSH
7	33002203++	Brush
8	0335675201	Sewing Machine Oil Mobil Velocite 6 (10ml)
8	0335675301	Sewing Machine Oil Mobil Velocite 6 (10ml)
9	0027217100	NEEDLE ASSORTMENT-5 NEEDLES
9	0025077002	Needle Set 130/705 H Packed ASS 70-90 (5)
10	0079265200	Disc D 12
11	0032605000	Compensating Plates
11	0032605100	Compensating Plates
12	0079305200	Disc D27
13	0334365400	Bobbin
13	0334365500	Bobbin
14	0079305101	Disc D43
15	0333277000	Softplate Packed



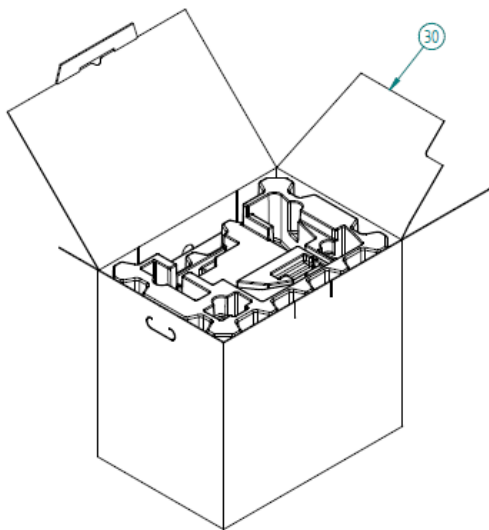
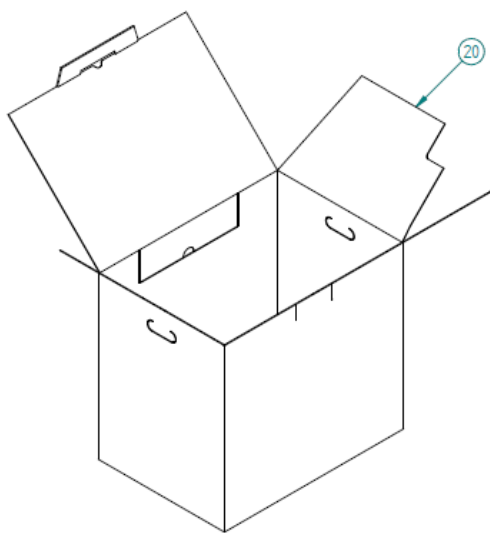
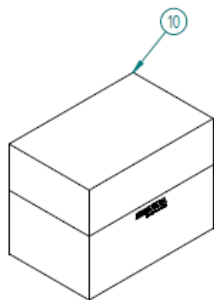
Pos	Item number	Description
4	0079887501	FOOT CONTROLLER CLASSIC LV1
1	1046637000	Foot Controller with Back Kick
3	0082655000	HOLDER
4	0026985001	Foot
5	0082957100	FOOT CONTROL CABLE SET
6	0026437000	Slidegate Valve Of Cpl.
7	325278030+	CONTACT PLATE
8	325355031+	TRACER PIN
9	25503303++	PRESSURE SPRING
10	25570103++	PRESSURE SPRING
11	325371030+	PRESSURE YOKE
12	0026457204	Footstep Disk Housing Cpl Footstep NCS (CLASSIC)/ Housing NCS
13	0026515002	Bride
14	20302323++	CYL. SCREW
15	0079875201	Wire Plate

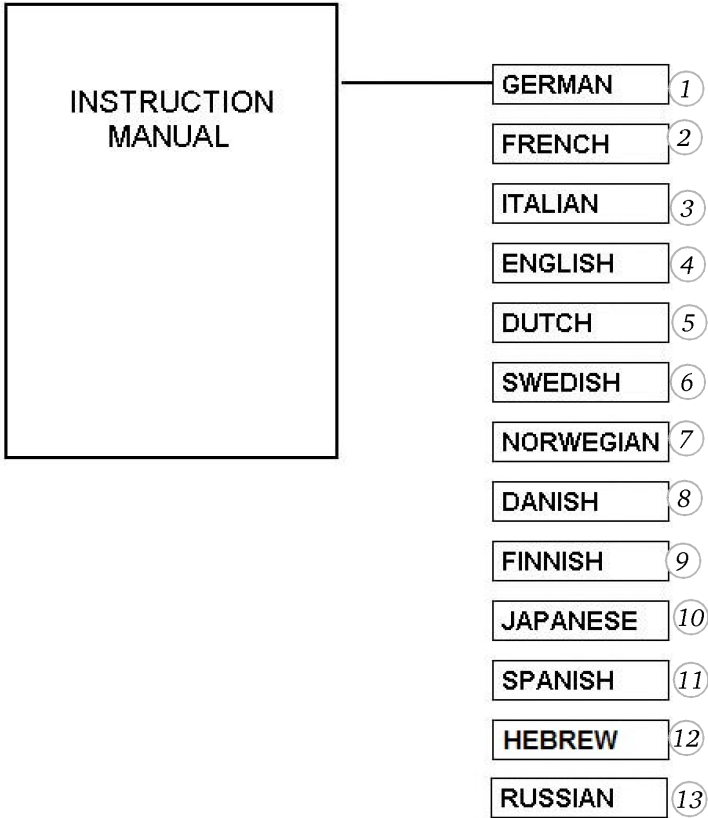
Power Plug

Pos	Item number	Description
10	0079287004	Power Cord Cpl. Japan
20	0079287303	Power Cord Cpl. Europe
30	0079287002	Power Cord Cpl. New Zealand / Australia
40	0079287001	Power Cord Cpl. Great Britain
50	0079287300	Power Cord Cpl. USA / CAN
60	0079287000	Power Cord India
70	0079287405	Power Cord Cpl. South Africa



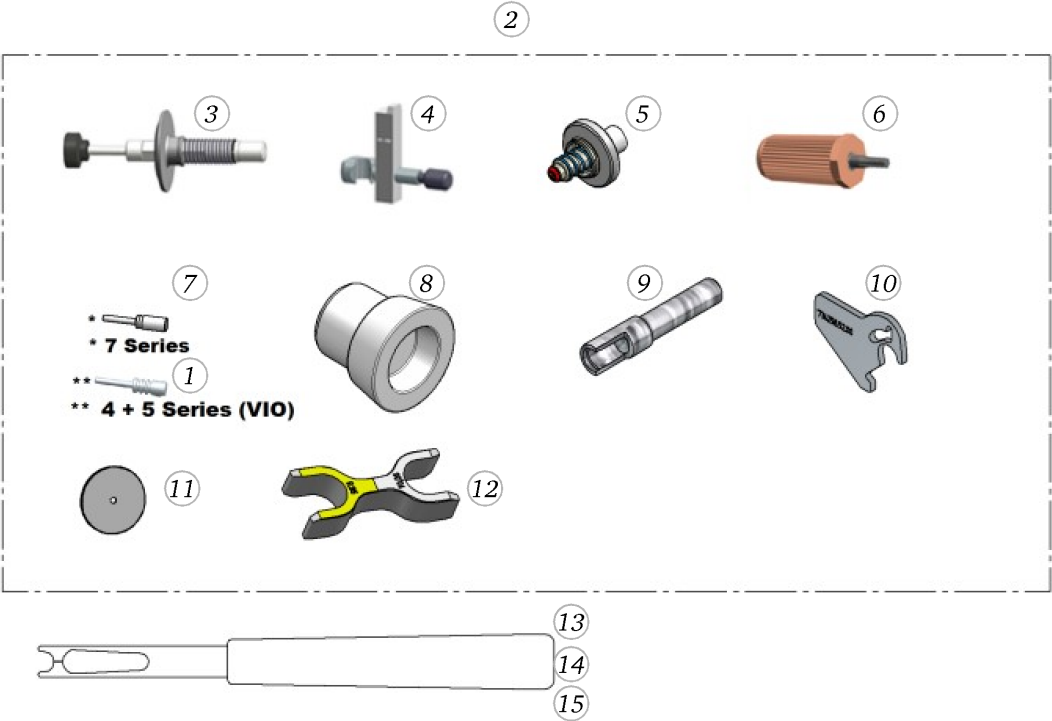
Pos	Item number	Description
10	0338025100	Dust Cover B7xx
20	0349185101	Cardboard Box
30	1056037002	Package Set B7-Series





Instruction manual

Pos	Item number	Description
1	0338047001	MANUAL B780 CPL DE
2	0338047002	MANUAL B780 CPL FR
3	0338047003	MANUAL B780 CPL IT
4	0338047104	MANUAL B780 CPL EN
5	0338047005	MANUAL B780 CPL NL
6	0338047006	MANUAL B780 CPL SV
8	0338047008	MANUAL B780 CPL DA



Gauges

Pos	Item number	Description
1	0308835003	Setting-gauge L = 19.25
2	0343847507	Special Tool set BERNINA hook machines
2	0343847607	Special Tool set BERNINA hook machines
3	7345417000	ADJUSTING-GAUGE HOOK-DRIVER-B9
3	7345417200	adjusting gauge hook bearing B9
4	7345717001	LOOP LIFT GAUGE 7-SERIES
5	0339247000	ADJ.-GAUGE BOBBIN-THREAD-TEN
5	1043817100	test weight cpl. bobbin case
6	0304755101	SCREWDRIVER TORX 8
7	0308835002	GAUGE L = 18,98
8	0343705000	BOBBIN WINDER ADJUSTING GAUGE
9	7345625000	AUXILIARY TOOL FOR MOUNTING CIRCLIP
10	7342585200	ADJUSTING GAUGE TIMING TH
11	7349565000	DISTANCE GAUGE
12	7353865000	DISTANCE AND CHECK GAUGE
13	0339585000	Benzing-tool
14	0339585001	Benzing-tool
15	0339585002	Benzing-tool